

LAMPIRAN

Lampiran 1 Contoh Kartu Resep Kanji

COTTON 40'S grey 2 SIZE BOX

Kamis, Juni 13, 2024

RESEP OBAT SIZING

ORDER : POPLIN	Tgl. Efektif : 10 Juli 2017	No. Dokumen : FM-PS025
JENIS BENANG : Cotton 40's	No. Revisi : 00	MESIN SIZING : KAOGIN 01
TOTAL LUSI : 7500 HL	MESIN TENUN : INDOPACIFIK	AIR : 340 Liter

NO	NAMA OBAT	NETTO	KETERANGAN
1	YUKINOL - 17	20 kg	
2	YUKINOL - 05	15 kg	
3	PROTEX ST	15 kg	
4	H - 805	25 kg	
5	POI - 25	15 kg	
6	WAX SLMA	4 kg	
7	PT 70 N	1 kg	DIMASUKAN
8		kg	SETELAH OBAT
9			
TOTAL VOLUME		500 Liter	

REFRACTO : 14	%	%
VISCO CUP : 30 - 35	DTK	
TEMP. SIZE BOX : 90	" C	

Tanggal : 13/06/2024

Penimbang Obat :

Tanggal :

Prossesing :

IT 40 X CTT 40 X 1

120 X 74

(.....)

(.....)

STANDARD OPERATING PROCEDURE (SOP)

SIZING : KAOGIN II
 TOTAL LUSI : 7.500-8.000HL JENIS BENANG : COTTON 40'S GREY
 AFTER SIZEBOX : 2 ROLL EX : DIRECT WARPING

TENSEN	I 230 KG	II 220 KG	III 26 KG	IV 23 KG
	V 26 KG	VI 23 KG	VII 35 KG	VIII 32 KG
	I 140 °C	II 145 °C	III 140 °C	IV 145 °C
TEMP CYLINDER	V 140 °C	VI 145 °C	VII..... °C	VIII..... °C

STEAM BOILER : 5-6 BAR

SPEED : 40-50 M/MENIT

MOISTURE : 11,7

TEMP SIZE BOX I : 90 °C

TEMP SIZE BOX II : 90 °C

SQ ROLL SIZE BOX I

PRESSURE I

900

PRESSURE II

1450

SQ ROLL SIZE BOX II

PRESSURE I

900

PRESSURE II

1450

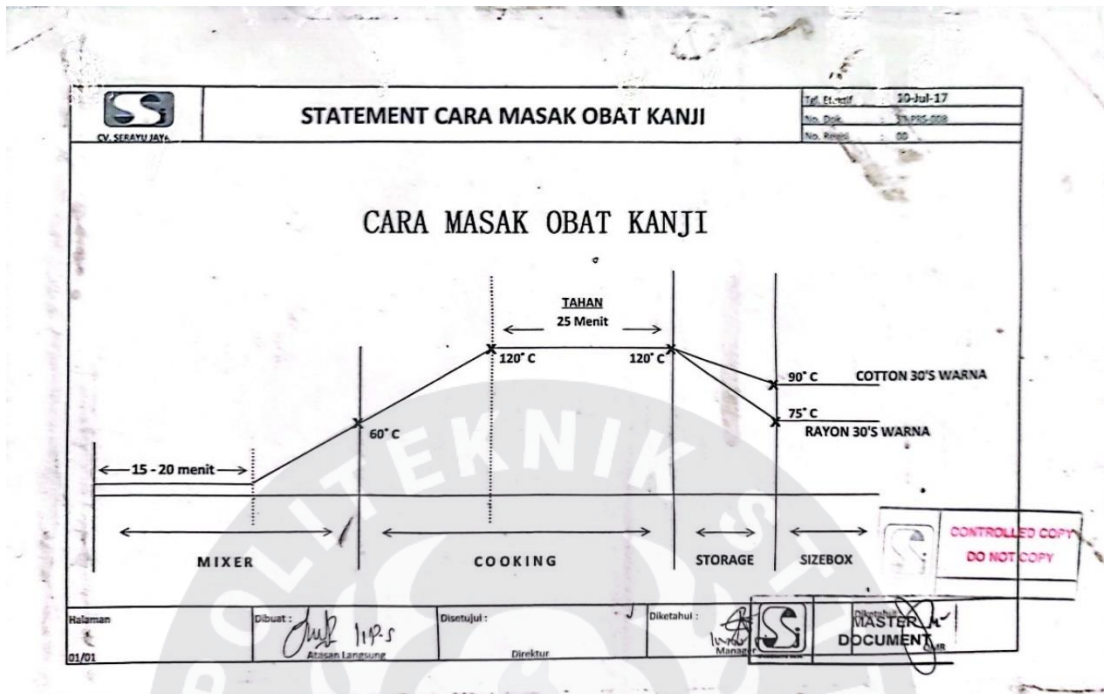
PRESSURE BEAM WEAVING 1.800

HARDNES 75-80

CONCENTRATION/ REFRACTO	STOCK TANK I	14-15 %	SIZE BOX I	14-15 %
	STOCK TANK II	%	SIZE BOX II	14-15 %
VISCOSITY	STOCK TANK I	35-40 dtk	SIZE BOX I	35-37 dtk
	STOCK TANK II	dtk	SIZE BOX II	dtk

DIBAKUKAN TANGGAL 13 APRIL 2015

Lampiran 3 Standar Cara Memasak Resep Kanji



Lampiran 4 Pengujian Tahan Gosok Benang

