

LAMPIRAN

Lampiran 1. Catatan mesin berhenti per hari

No. Dok : FM-WV-003
RevTgl : 00/10 Juli 2017

CATATAN MESIN BERHENTI PER HARI

NO.MC : 68 CORAK : 40/5 HARI/TGL : 22-5

PAGI (A...)	07-08	08-09	09-10	10-11	11-12	12-13	13-14	14-15	OPRT	KET		
										RPM	METER	EFF (%)
LUSI PUTUS												
LUSI RAMPUNG												
PAKAN PUTUS												
LENO PUTUS												
PINGGIRAN												
PERBAIKAN MC												

SIANG (A...)	15-16	16-17	17-18	18-19	19-20	20-21	21-22	22-23	OPRT	KET		
										RPM	METER	EFF (%)
LUSI PUTUS												
LUSI RAMPUNG												
PAKAN PUTUS												
LENO PUTUS												
PINGGIRAN												
PERBAIKAN MC												

MALAM (A...)	23-24	24-01	01-02	02-03	03-04	04-05	05-06	06-07	OPRT	KET		
										RPM	METER	EFF (%)
LUSI PUTUS												
LUSI RAMPUNG												
PAKAN PUTUS												
LENO PUTUS												
PINGGIRAN												
PERBAIKAN MC												

Mengetahui,

(UDAN)

TOTAL			
AVERAGE			

Lampiran 2. Laporan efisiensi mesin

LAPORAN EFISIENSI

ISHIKAWA 2001

HARI : Kamis TANGGAL : 23-Mei-2024

NO MESIN	PICK	RPM	CORAK	KONSTRUKSI	Group A		Group B		Group C		Group A B C	
					COUNTER	EFF (%)	COUNTER	EFF (%)	COUNTER	EFF (%)	COUNTER	EFF (%)
2001-10A	74	313	TRG-0001 GRS A	COT 40'S X POLY 100'D/96 + POLY 75'D/144 MF	30,00	60,79	34,00	68,90	16,00	32,42	80,00	54,04
2001-10B	74	327	TRG-0002 GRS A	75'D/7	44,00	76,46	54,00	93,84	10,00	17,38	108,00	62,56
2001-10C	74	273	TRG-0002 GRS A	75'D/7	34,00	79,00	37,00	85,97	35,00	81,32	106,00	82,09
2001-11A	74	252	TRG-0002 GRS A	75'D/7	31,00	78,03	30,00	75,51	29,00	72,99	90,00	75,51
2001-11B	74	330	ACLG-0061 A-1	COTTON 30'S X COTTON 30'S	45,00	86,49	44,00	84,57	44,00	84,57	133,00	85,21
2001-11C	84	309	BJA-0140 A-1	COTTON 40'S X COTTON 40'S	1,00	2,33	13,00	30,29	11,00	25,63	25,00	19,42
2001-6A	74	306	TRG-0001 GRS A	COT 40'S X POLY 100'D/96 + POLY 75'D/144 MF	52,00	98,46	50,00	94,67	49,00	92,78	151,00	95,30
2001-6B	68	301	NT-0473 A-1	cotton 40's X cotton 40's	52,00	90,47	47,00	81,77	46,00	83,51	147,00	85,25
2001-6C	74	310	TRG-0002 GRS A	75'D/7	45,00	92,07	45,00	92,07	45,00	92,07	135,00	92,07
2001-7A	74	309	TRG-0001 GRS A	COT 40'S X POLY 100'D/96 + POLY 75'D/144 MF	46,00	94,42	35,00	71,84	32,00	65,69	113,00	77,32
2001-7B	74	317	TRG-0001 GRS A	COT 40'S X POLY 100'D/96 + POLY 75'D/144 MF	47,00	94,04	40,00	80,04	41,00	82,04	128,00	85,37
2001-7C	70	283	RYN-0029 A	RAYON 30'S MVS X RAYON 30'S RING	48,00	88,62	47,00	86,77	44,00	81,23	139,00	85,54
2001-8A	68	300	KOSONG		0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
2001-8B	74	310	TRG-0002 GRS A	75'D/7	30,00	61,38	15,00	30,69	11,00	22,51	56,00	38,19
2001-8C	80	313	ACLG-0061 A-1	COTTON 30'S X COTTON 30'S	44,00	96,39	35,00	76,68	40,00	87,63	119,00	86,90
2001-9A	66	329	BJA-0162 A	POLY 150'D/96 HIM X COTTON 30'S SLUB	55,00	94,57	50,00	85,97	40,00	68,78	145,00	83,11
2001-9B	74	316	TRG-0001 GRS A	COT 40'S X POLY 100'D/96 + POLY 75'D/144 MF	3,00	6,02	10,00	20,07	0,00	0,00	13,00	8,70
2001-9C	98	283	D-24-03-055 A	COTTON RECYCLE 40 X COTTON RECYCLE 40	15,00	35,49	40,00	94,65	0,00	0,00	55,00	43,26
18	75	316			622,00	69,66	626,00	70,11	495,00	55,44	1.743,00	65,07

	COUNTER	YARD/Men	EFFICIENCY	TARGET 100%	YARD/Men
Group A	622,00	34,56	69,66	892,86	49,60
Group B	626,00	34,78	70,11	892,86	49,60
Group C	495,00	27,50	55,44	892,86	49,60
TOTAL MESIN	1.743,00	96,83	65,07	2.678,58	148,81

RUNNING MACHINE
A 81,78
B 77,13
C 73,12
TOT, EFF 77,34

LAPORAN EFISIENSI

ISHIKAWA 2001 B

HARI : Kamis TANGGAL : 23-Mei-2024

NO MESIN	PICK	RPM	CORAK	KONSTRUKSI	Group A		Group B		Group C		Group A B C	
					COUNTER	EFF (%)	COUNTER	EFF (%)	COUNTER	EFF (%)	COUNTER	EFF (%)
2001 B-16D	74	313	TRG-0001 GRS A	COT 40'S X POLY 100'D/96 + POLY 75'D/144 MF	51,00	88,63	42,00	72,99	56,00	97,32	149,00	86,31
2001 B-17D	74	330	TRG-0002 GRS A	75'D/7	43,00	82,65	48,00	92,26	46,00	88,42	137,00	87,77
2001 B-18D	80	307	KRM-0323 A	CT 40'S + CT 30'S SLUB X CT 40'S + CT 30'S SLUB	37,00	82,64	39,00	87,11	44,00	98,28	120,00	89,34
2001 B-19A	80	340	KRM-0320 A	COTTON 40'S X COTTON 40'S	44,00	82,66	52,00	97,69	48,00	90,18	144,00	90,18
2001 B-19B	68	300	KOSONG		0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00
2001 B-19C	74	329	TRG-0001 GRS A	COT 40'S X POLY 100'D/96 + POLY 75'D/144 MF	0,00	0,00	0,00	0,00	0,00	0,00	0,00	0,00