

LAMPIRAN

Lampiran 1

Material contoh uji *adhesive film Thermoplastic Polyurethane* (TPU) 100%



Lampiran 2

Standar kualitas pemotongan *adhesive film* TPU 100%

Standar Kualitas	Contoh Kualitas Standar Uji	Keterangan
1		✓ <i>Accept</i>
2		✓ <i>Accept</i>
3		X <i>Reject</i>

Standar Kualitas	Contoh Kualitas Standar Uji	Keterangan
4		X <i>Reject</i>
5		X <i>Reject</i>
6		X <i>Reject</i>

Lampiran 3

Hasil pengujian laser cut dengan variasi *speed* dan *power*

<i>Speed</i>	<i>Power</i>	Hasil Pemotongan <i>Laser Cut</i>	Standar
50 mm/s	10 Watt		S2
50 mm/s	20 Watt		S3
50 mm/s	30 Watt		S3
50 mm/s	40 Watt		S3

Speed	Power	Hasil Pemotongan <i>Laser Cut</i>	Standar
60 mm/s	10 Watt		S1
60 mm/s	20 Watt		S2
60 mm/s	30 Watt		S2
60 mm/s	40 Watt		S3

<i>Speed</i>	<i>Power</i>	<i>Hasil Pemotongan Laser Cut</i>	<i>Standar</i>
70 mm/s	10 Watt		S1
70 mm/s	20 Watt		S1
70 mm/s	30 Watt		S2
70 mm/s	40 Watt		S2

Speed	Power	Hasil Pemotongan <i>Laser Cut</i>	Standar
80 mm/s	10 Watt		S6
80 mm/s	20 Watt		S2
80 mm/s	30 Watt		S2
80 mm/s	40 Watt		S2