

LAMPIRAN

Lampiran 1 Data Cacat Produk *Basic Bra Style 238475* Proses Heat Seal

Date	Defect	Qty
05-Jun	Slanted heat seal	2
06-Jun	Placement +1/8 – ¼	5
	Placement -1/8	3
	Slanted	9
	Slanted graphic placement	3
	Reject fabric	10
	Ragged at gusset	20
	Ragged at Body	6
	Ragged at waist	3
	Peel off	14
07-Jun	Not apply heat seal	88
	Placement +/- 1/4	5
	Peel off	60
	Wrong placement graphic -1/2	27
	Heat seal label +1/4	4
	Slanted graphic	5
	Missing label heat seal	6
08-Jun	Peel off	24
	Placement + 3/8	15
	Placement +3mm	3
	Missing graphic	3
	Wrong heat seal size XXL act XL	18
	Slanted heat seal	5
	Cracking	3
	Missing dot	3
	Peel off	53
	Placement label +/- ¼	19
09-Jun	Placement graphic +1/4	10
	Placement label +1/4	6
	Shining	21
	Slanted	2
	Missing graphic	2
	Mix size, panel size L, heat seal size S	40
	Peel off	55
12-Jun	Slanted heat seal	1
	Shining	8
	Placement +3mm	4
	Placement +3/8	8
	Placement +1/2	5
	Cracking	2
	Pacement +/-1/4	4
	Peel off	39
13-Jun	Placement graphic +1/4-3/8	14
	Placement label +1/2	17
	Slanted	8
	Shining	5

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Lampiran 1. 1 Data Cacat Produk Basic Bra Style 238475 Proses Heat Seal (lanjutan)

14-Jun	Peel off	12
	Slanted heat seal	4
	Placement graphic +/-1/4-1/2	19
	Placement label +/-1/4	7
	Slanted heat seal label	3
	Slanted heat seal graphic	3
15-Jun	Peel off	25
	Placement graphic +1/2	44
	Placement label +1/4	7
	Slanted	5
	Wrong color graphic	1
16-Jun	Peel off	9
	Placement label +/- 3/8	3
	Pattern label different width +1/4	3
	Placement graphic +/-1/4	14
	Placement label +1/4	5
	Slanted label	3
	Placement wing +/- 3mm	3
19-Jun	Peel off	16
	Placement graphic +/- 1/4	12
	Placement label +/- 1/4	7
	Placement wing + 1/4	2
	Slanted	6
20-Jun	Peel off	16
	Placement graphic +/- 1/4	8
	Placement label +/- 1/4	4
	Placement wing + 1/4	4
	Slanted	2
21-Jun	Peel off	18
	Placement wing +/- 3mm	8
	Placement label +/- 1/4	4
	Placement graphic +/-	9
	Slanted	8
22-Jun	Peel off	39
	Placement label +/- 1/4	8
	Placement graphic +/- 1/4	6
	Placement wing + 4mm	6
	Placement wing -3mm	2
	Slanted	2
	Wrong pattern	5
	Wrong side panel	1
23-Jun	Placement wing +/-3-4mm	8
	Slanted	2
	Placement label +/- 1/4	8
	Placement graphic +/- 1/4	10
	Shining	18

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Lampiran 1. 2 Data Cacat Produk Basic Bra Style 238475 Proses Heat Seal (lanjutan)

26-Jun	Peel off	10
	Placement label +/- ¼	12
	Placement graphic +/- ¼	21
	Placement cup wing +/- ¼	14
	Placement bottom wing +/- ¼	10
	Shining	8
	Slanted	11
27-Jun	Peel off	11
	Placemen label +/- ¼	12
	Placement graphic +/- ¼	22
	Placement cup wing +/- ¼	14
	Placement bottom wing	10
	Slanted	12
	Shining	12
28-Jun	Peel off	4
	Placement label +/- 1/4	11
	Placement graphic +/- ¼	16
	Placement graphic +6mm	9
	Placement wing +/- 4mm	15
	Shining	3
	Slanted	1
30-Jun	Wrong pattern size M act S	300
	Shining	124
	Placement label +/- ¼	11
	Placement graphic +/- ¼	17
	Placement wing +/- 4mm	13
	Peel off	3
	Wrong graphic color	19
	Slanted	6

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Lampiran 2 Checksheet Pemeriksaan Jumlah Komponen Pada Mesin Heat Seal

CHECKSHEET PEMERIKSAAN JUMLAH KOMPONEN PADA MESIN HEAT SEAL						
No.	Jumlah Komponen	Hari				
		Senin	Selasa	Rabu	Kamis	Jumat
1						
2						
3						
4						
5						
6						
7						
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Lampiran 3 Checksheet Penggunaan *Pattern* Heat Seal

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