

LAMPIRAN

[illegible]

Gambar L. 1 Formulir pendataan sisa benang

Tabel L. 1 Perhitungan pengukuran waktu *style* Koko Hannan

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
6/3/2024	Hani	Setrika interlining kerah	22	18	23	20	21	84	21	2,02	1,01	24,093	18,033	13,736	21	1,16	24,433	20%	29,32
			21	19	24	23	22												
			22	23	20	22	22												
			18	18	21	23	20												
6/3/2024	Rina A	Setrika interlining plaket	32	29	27	32	30	119	30	3,03	1,515	34,233	25,143	15,594	30	1,13	33,547	20%	40,256
			34	28	29	33	31												
			27	32	26	24	27												
			31	30	27	34	31												
6/3/2024	Rina A	Setrika kelim saku	57	60	50	60	57	237	59	3,88	1,94	64,945	53,305	6,458	59	1,13	66,811	20%	80,173
			61	63	59	57	60												
			61	54	58	67	60												
			59	63	57	60	60												
6/3/2024	Meli	Jahit lipat kerah	48	46	47	45	47	195	49	3,83	1,915	54,558	43,068	9,252	49	1,21	59,063	20%	70,876
			52	47	57	48	51												
			50	54	51	54	52												
			45	44	45	48	46												
6/3/2024	Hani	Jahit gabung lapis kerah	27	31	29	31	30	116	29	2,43	1,215	32,708	25,418	10,53	29	1,16	33,713	20%	40,456
			29	30	29	33	30												
			26	30	27	28	28												
			33	25	26	31	29												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
6/3/2024	Cica	Gunting, balik kerah	34	42	38	44	40	156	39	3,91	1,955	44,74	33,01	15,202	39	1,16	45,095	20%	54,114
			42	37	41	34	39												
			38	32	33	40	36												
			42	39	43	43	42												
6/3/2024	Fauziah	Jahit stik kerah	24	25	23	20	23	90	22	2,09	1,045	25,51	19,24	13,133	22	1,16	25,955	20%	31,146
			21	19	25	20	21												
			24	20	22	21	22												
			23	26	23	22	24												
6/3/2024	Rina A	Rapikan kerah	15	19	19	17	18	70	18	1,79	0,895	20,248	14,878	15,542	18	1,13	19,846	20%	23,815
			19	20	16	17	18												
			15	18	19	17	17												
			17	16	21	16	18												
6/3/2024	Vina	Jahit pasang variasi depan kiri	45	47	53	51	49	201	50	3,75	1,875	55,813	44,563	8,355	50	1,26	63,236	20%	75,883
			52	50	55	49	52												
			55	50	54	44	51												
			44	48	52	54	50												
6/3/2024	Vina	Jahit bantu pasang plaket depan kiri	34	32	28	33	32	137	34	3,28	1,64	39,045	29,205	13,89	34	1,26	42,998	20%	51,598
			35	30	38	38	35												
			30	35	38	33	34												
			38	31	37	36	36												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
6/3/2024	Fitri	Jahit lidah kerah	51	48	46	43	47	198	50	3,42	1,71	54,693	44,433	7,162	50	1,03	51,049	20%	61,259
			48	51	53	55	52												
			48	51	48	45	48												
			49	55	49	53	52												
6/3/2024	Rahma	Obras plaket kiri	45	46	43	41	44	157	39	3,7	1,85	44,675	33,575	13,441	39	1,19	46,559	20%	55,871
			38	35	34	43	38												
			35	39	40	38	38												
			35	40	37	37	37												
6/3/2024	Fauziah	Jahit timpah plaket kiri	64	61	66	56	62	254	64	3,85	1,925	69,338	57,788	5,493	64	1,16	73,733	20%	88,48
			69	70	65	58	66												
			64	61	63	66	64												
			67	63	59	65	64												
6/3/2024	Sandi	Kelim saku	37	40	38	39	39	152	38	2,64	1,32	42,023	34,103	7,243	38	1,21	46,056	20%	55,267
			40	37	39	38	39												
			43	41	38	33	39												
			33	36	40	37	37												
6/3/2024	Sandi	Pasang saku	75	73	69	70	72	283	71	3,75	1,875	76,438	65,188	4,197	71	1,21	85,683	20%	102,82
			75	73	77	67	73												
			69	71	70	68	70												
			62	72	68	74	69												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
6/3/2024	Sania	Kelim plaket depan kanan	97	93	100	95	96	376	94	3,79	1,895	99,748	88,378	2,429	94	1,19	111,934	20%	134,321
			93	98	89	90	93												
			93	92	99	93	94												
			95	87	99	92	93												
6/3/2024	Meli	Obras <i>slit</i> badan belakang	34	31	30	30	31	127	32	3,19	1,595	36,598	27,028	15,062	32	1,21	38,493	20%	46,192
			35	31	28	31	31												
			28	30	37	27	31												
			37	36	31	33	34												
6/3/2024	Hani	Obras sambung bahu kiri dan kanan	60	64	59	59	61	236	59	2,71	1,355	63,065	54,935	3,16	59	1,16	68,44	20%	82,128
			63	58	60	60	60												
			59	60	57	62	60												
			56	58	55	54	56												
6/3/2024	Rahma	Kelim tangan	36	38	40	41	39	152	38	2,5	1,25	41,75	34,25	6,51	38	1,19	45,22	20%	54,264
			35	38	39	42	39												
			38	38	41	33	38												
			36	40	38	35	37												
6/3/2024	Dodi	Obras pasang tangan	65	63	58	61	62	248	62	3,5	1,75	67,125	56,625	4,8	62	1,23	76,106	20%	91,327
			64	59	58	62	61												
			63	58	62	67	63												
			69	62	56	63	63												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
6/3/2024	Meli	Obras <i>slit</i> badan depan	43	44	37	45	42	167	42	3,17	1,585	46,505	36,995	8,663	42	1,21	50,518	20%	60,622
			40	41	46	44	43												
			39	41	42	44	42												
			40	36	39	47	41												
6/3/2024	Fitri	Obras <i>side seam</i>	79	78	83	86	82	335	84	3,46	1,73	88,815	78,435	2,57	84	1,03	86,134	20%	103,361
			80	85	84	86	84												
			89	84	89	79	85												
			87	81	85	83	84												
6/3/2024	Cica	Jahit dasar <i>slit</i>	102	95	102	100	100	392	98	3,58	1,79	103,37	92,63	1,999	98	1,16	113,68	20%	136,416
			92	100	105	97	99												
			97	96	98	93	96												
			94	101	99	97	98												
6/3/2024	Cici	Jahit pasang kerah	99	102	97	99	99	389	97	3,77	1,885	102,968	91,658	2,254	97	1,16	112,883	20%	135,46
			95	97	104	89	96												
			102	93	94	97	97												
			95	98	100	96	97												
6/3/2024	Mirna	Jahit pasang <i>main label</i> dan <i>size label</i>	152	160	158	158	157	636	159	3,97	1,985	164,893	152,983	0,938	159	1,11	176,421	20%	211,705
			155	160	161	155	158												
			154	167	158	165	161												
			163	161	158	158	160												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
6/3/2024	Yenti	Jahit tutup kerah	110	112	114	114	113	450	112	3,76	1,88	118,015	106,735	1,677	112	1,26	141,593	20%	169,912
			113	112	106	117	112												
			120	115	112	111	115												
			116	112	107	107	111												
6/3/2024	Nadia	Jahit kelim bawah	159	160	158	164	160	637	159	3,97	1,985	165,205	153,295	0,935	159	1,19	189,508	20%	227,41
			155	165	159	165	161												
			157	153	153	162	156												
			162	156	163	157	160												
6/3/2024	Wildan	Jahit kelim slit	105	98	100	99	101	399	100	2,7	1,35	103,675	95,575	1,106	100	1,23	122,539	20%	147,047
			102	98	102	97	100												
			100	101	103	97	100												
			101	95	100	96	98												
6/3/2024	Wildan	Jahit tacking kelim tangan	67	77	75	76	74	293	73	3,95	1,975	79,113	67,263	4,377	73	1,23	90,021	20%	108,025
			71	72	76	65	71												
			76	76	74	67	73												
			73	74	79	73	75												
6/3/2024	Akmal	Tandai lubang kancing	35	31	29	32	32	131	33	2,7	1,35	36,675	28,575	10,311	33	1,11	36,214	20%	43,457
			28	34	32	37	33												
			36	36	31	33	34												
			32	29	32	35	32												

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Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
6/3/2024	Akmal	Lubang kancing	103	98	105	99	101	400	100	3,68	1,84	105,583	94,543	2,027	100	1,11	111,069	20%	133,283
			98	102	92	104	99												
			105	97	105	100	102												
			98	100	97	98	98												
6/3/2024	Dodi	Pasang kancing	34	30	32	28	31	122	31	3,12	1,56	35,18	25,82	15,695	31	1,23	37,515	20%	45,018
			27	34	32	35	32												
			29	26	34	33	31												
			27	32	29	26	29												
6/3/2024	Rina B	QC <i>endline</i>	101	100	103	102	102	409	102	3,92	1,96	108,13	96,37	2,209	102	1,16	118,61	20%	142,332
			106	98	109	99	103												
			108	96	107	101	103												
			98	105	99	104	102												
6/3/2024	Ana	Buang benang	75	75	76	82	77	302	75	3,14	1,57	80,148	70,728	2,6	75	1,13	85,244	20%	102,293
			81	79	73	75	77												
			72	74	70	75	73												
			77	73	74	76	75												

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Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
8/3/2024	Hani	Setrika <i>interlining</i> kerah	25	23	22	25	24	97	24	2,43	1,215	27,833	20,543	15,117	24	1,16	28,058	20%	33,67
			23	26	27	20	24												
			20	28	25	26	25												
			27	25	23	22	24												
8/3/2024	Rina A	Setrika <i>interlining</i> plaket	27	30	31	27	29	112	28	2,78	1,39	32,045	23,705	14,897	28	1,13	31,499	20%	37,799
			30	27	23	25	26												
			29	30	29	27	29												
			29	33	26	23	28												
8/3/2024	Rina A	Setrika kelim saku	57	60	50	60	57	251	63	6,32	3,16	72,293	53,333	15,168	63	1,13	70,978	20%	85,174
			74	71	62	57	66												
			69	54	65	66	64												
			63	65	65	67	65												
8/3/2024	Meli	Jahit lipat kerah	54	61	47	51	53	222	55	5,68	2,84	63,958	46,918	15,746	55	1,21	67,079	20%	80,495
			63	60	57	48	57												
			49	62	63	60	59												
			56	48	55	53	53												
8/3/2024	Hani	Jahit gabung lapis kerah	32	29	23	30	29	112	28	2,76	1,38	32,14	23,86	14,541	28	1,16	32,48	20%	38,976
			26	28	25	31	28												
			29	27	25	28	27												
			25	27	31	32	29												
8/3/2024	Cica	Gunting, balik kerah	33	39	34	42	37	161	40	3,98	1,99	46,283	34,343	14,611	40	1,16	46,763	20%	56,116
			46	41	34	41	41												
			44	38	44	44	43												
			43	38	43	41	41												
8/3/2024	Fauziah	Jahit stik kerah	26	28	27	25	27	108	27	2,73	1,365	31,095	22,905	15,364	27	1,16	31,32	20%	37,584
			26	24	23	24	24												
			28	26	25	33	28												
			29	31	27	30	29												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
8/3/2024	Rina A	Rapikan kerah	21	20	15	18	19	73	18	1,88	0,94	21,07	15,43	15,913	18	1,13	20,623	20%	24,748
			19	16	19	19	18												
			18	20	18	15	18												
			21	17	19	17	19												
8/3/2024	Vina	Jahit pasang variasi depan kiri	52	47	49	50	50	203	51	2,56	1,28	54,653	46,973	3,813	51	1,26	64,024	20%	76,829
			51	53	49	56	52												
			52	49	50	48	50												
			48	55	51	53	52												
8/3/2024	Vina	Jahit bantu pasang plaket depan kiri	31	33	23	33	30	115	29	2,89	1,445	33,023	24,353	15,242	29	1,26	36,146	20%	43,375
			32	28	26	31	29												
			27	26	29	30	28												
			30	27	26	27	28												
8/3/2024	Fitri	Jahit lidah kerah	46	51	44	47	47	187	47	3,82	1,91	52,543	41,083	9,968	47	1,03	48,217	20%	57,86
			49	49	40	43	45												
			48	55	49	47	50												
			43	46	42	50	45												
8/3/2024	Rahma	Obras plaket kiri	45	45	48	45	46	185	46	3,53	1,765	51,608	41,018	8,739	46	1,19	55,112	20%	66,134
			40	51	53	43	47												
			44	42	49	44	45												
			50	49	48	45	48												
8/3/2024	Fauziah	Jahit timpah plaket kiri	63	69	68	65	66	261	65	3,9	1,95	71,038	59,338	5,376	65	1,16	75,618	20%	90,742
			66	70	66	62	66												
			65	57	61	60	61												
			66	68	72	65	68												
8/3/2024	Sandi	Kelim saku	39	43	38	40	40	154	39	2,61	1,305	42,415	34,585	6,881	39	1,21	46,585	20%	55,902
			41	37	35	38	38												
			39	35	41	42	39												
			35	38	35	40	37												

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Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
8/3/2024	Sandi	Pasang saku	82	86	80	82	83	333	83	3,22	1,61	88,143	78,483	2,239	83	1,21	100,808	20%	120,97
			81	88	84	84	84												
			81	83	79	78	80												
			83	86	89	87	86												
8/3/2024	Sania	Kelim plaket depan kanan	89	98	92	99	95	375	94	3,73	1,865	99,345	88,155	2,378	94	1,19	111,563	20%	133,876
			95	93	97	99	96												
			95	89	92	87	91												
			94	97	90	94	94												
8/3/2024	Meli	Obras <i>slit</i> badan belakang	28	31	32	30	30	125	31	2,19	1,095	34,41	27,84	7,406	31	1,21	37,661	20%	45,193
			35	31	35	31	33												
			28	30	32	33	31												
			33	31	28	30	31												
8/3/2024	Hani	Obras sambung bahu kiri dan kanan	60	63	61	57	60	245	61	2,74	1,37	65,298	57,078	3,003	61	1,16	70,978	20%	85,174
			64	58	62	64	62												
			59	60	64	66	62												
			57	59	62	63	60												
8/3/2024	Rahma	Kelim tangan	37	42	39	40	40	158	40	2,63	1,315	43,508	35,618	6,641	40	1,19	47,079	20%	56,495
			44	40	42	39	41												
			35	40	39	44	40												
			38	36	37	41	38												
8/3/2024	Dodi	Obras pasang tangan	60	58	68	61	62	241	60	3,91	1,955	66,115	54,385	6,308	60	1,23	74,108	20%	88,93
			64	65	58	63	63												
			60	58	56	65	60												
			59	60	55	54	57												
8/3/2024	Meli	Obras <i>slit</i> badan depan	39	42	43	47	43	165	41	2,7	1,35	45,175	37,075	6,489	41	1,21	49,761	20%	59,713
			40	41	44	42	42												
			39	40	44	37	40												
			41	37	43	39	40												

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Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
8/3/2024	Fitri	Obras <i>side seam</i>	83	86	84	75	82	327	82	2,83	1,415	86,058	77,568	1,799	82	1,03	84,267	20%	101,12
			79	86	82	84	83												
			81	82	80	82	81												
			80	79	82	84	81												
8/3/2024	Cica	Jahit dasar <i>slit</i>	83	81	89	92	86	337	84	3,8	1,9	89,888	78,488	3,054	84	1,16	97,658	20%	117,19
			81	84	83	82	83												
			90	84	85	81	85												
			79	80	85	88	83												
8/3/2024	Cici	Jahit pasang kerah	106	102	108	103	105	428	107	3,78	1,89	112,67	101,33	1,869	107	1,16	124,12	20%	148,944
			111	107	114	110	111												
			112	109	108	101	108												
			106	102	108	105	105												
8/3/2024	Mirna	Jahit pasang <i>main label, size label</i>	168	165	161	166	165	664	166	2,78	1,39	170,045	161,705	0,421	166	1,11	184,121	20%	220,945
			166	166	164	168	166												
			167	165	161	171	166												
			167	170	163	166	167												
8/3/2024	Yenti	Jahit tutup kerah	106	116	109	105	109	441	110	3,99	1,995	116,235	104,265	1,966	110	1,26	138,915	20%	166,698
			114	117	112	113	114												
			105	108	111	110	109												
			105	112	114	107	110												
8/3/2024	Nadia	Jahit kelim bawah	160	159	162	169	163	645	161	3,89	1,945	167,023	155,353	0,872	161	1,19	191,813	20%	230,176
			163	164	166	159	163												
			160	160	161	155	159												
			157	156	167	161	160												
8/3/2024	Wildan	Jahit kelim <i>slit</i>	99	104	105	97	101	401	100	3,89	1,945	106,085	94,415	2,259	100	1,23	123,308	20%	147,97
			100	92	101	109	101												
			102	98	100	102	101												
			97	101	100	97	99												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
8/3/2024	Wildan	Jahit <i>tacking</i> kelim tangan	76	76	84	78	79	312	78	3,42	1,71	83,193	72,933	2,871	78	1,23	96,017	20%	115,22
			75	78	79	72	76												
			79	80	75	84	80												
			78	75	83	77	78												
8/3/2024	Akmal	Tandai lubang kancing	30	34	38	38	35	138	35	3,54	1,77	39,81	29,19	15,795	35	1,11	38,295	20%	45,954
			38	38	37	36	37												
			29	30	32	34	31												
			30	35	40	33	35												
8/3/2024	Akmal	Lubang kancing	110	108	111	103	108	435	109	3,88	1,94	114,445	102,805	1,913	109	1,11	120,574	20%	144,689
			104	108	106	113	108												
			103	113	105	114	109												
			108	107	110	115	110												
8/3/2024	Dodi	Pasang kancing	32	35	31	38	34	139	35	2,55	1,275	38,513	30,863	8,098	35	1,23	42,666	20%	51,199
			36	33	35	38	36												
			32	33	37	39	35												
			33	34	32	37	34												
8/3/2024	Rina B	QC <i>endline</i>	102	96	100	99	99	405	101	3,99	1,995	107,173	95,203	2,329	101	1,16	117,378	20%	140,854
			108	104	105	99	104												
			108	97	105	96	102												
			103	97	99	101	100												
8/3/2024	Ana	Buang benang	78	73	79	80	78	309	77	3,34	1,67	82,323	72,303	2,801	77	1,13	87,363	20%	104,836
			80	77	78	81	79												
			73	70	76	82	75												
			77	74	80	79	78												
9/3/2024	Hani	Setrika <i>interlining</i> kerah	23	24	25	23	24	93	23	2,36	1,18	26,665	19,585	15,661	23	1,16	26,825	20%	32,19
			21	21	19	24	21												
			25	27	25	23	25												
			23	25	18	24	23												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
9/3/2024	Rina A	Setrika <i>interlining</i> plaket	31	24	27	25	27	109	27	2,69	1,345	31,223	23,153	14,67	27	1,13	30,722	20%	36,866
			23	27	30	23	26												
			29	31	29	28	29												
			27	30	26	25	27												
9/3/2024	Rina A	Setrika kelim saku	65	75	64	69	68	271	68	3,98	1,99	73,595	61,655	5,199	68	1,13	76,416	20%	91,699
			64	70	69	72	69												
			66	61	64	66	64												
			67	74	65	71	69												
9/3/2024	Meli	Jahit lipat kerah	52	58	49	51	53	202	50	3,6	1,8	55,838	45,038	7,624	50	1,21	61,029	20%	73,235
			48	52	47	53	50												
			44	53	45	49	48												
			53	48	51	54	52												
9/3/2024	Hani	Jahit gabung lapis kerah	31	25	23	27	27	103	26	2,49	1,245	29,485	22,015	14,026	26	1,16	29,87	20%	35,844
			23	25	28	30	27												
			26	23	26	27	26												
			25	22	26	25	25												
9/3/2024	Cica	Gunting, balik kerah	44	36	38	43	40	173	43	3,52	1,76	48,593	38,033	9,885	43	1,16	50,243	20%	60,292
			41	40	42	46	42												
			48	42	43	48	45												
			45	43	48	46	46												
9/3/2024	Fauziah	Jahit stik kerah	28	27	25	28	27	112	28	2,78	1,39	32,045	23,705	14,897	28	1,16	32,335	20%	38,802
			31	30	27	25	28												
			26	21	29	29	26												
			31	27	31	31	30												
9/3/2024	Rina A	Rapikan kerah	19	20	15	21	19	76	19	1,86	0,93	21,665	16,085	14,526	19	1,13	21,329	20%	25,595
			18	18	21	19	19												
			16	19	20	18	18												
			22	20	19	17	20												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
9/3/2024	Vina	Jahit pasang variasi depan kiri	52	47	53	50	51	203	51	2,75	1,375	54,75	46,5	4,438	51	1,26	63,788	20%	76,546
			47	51	53	54	51												
			55	52	48	47	51												
			48	52	53	48	50												
9/3/2024	Vina	Jahit bantu pasang plaket depan kiri	29	33	32	30	31	126	31	2,85	1,425	35,65	27,1	12,368	31	1,26	39,533	20%	47,44
			31	34	36	27	32												
			33	31	36	26	32												
			32	30	33	29	31												
9/3/2024	Fitri	Jahit lidah kerah	53	47	51	53	51	198	50	3,69	1,845	55,098	44,028	8,302	50	1,03	51,049	20%	61,259
			54	55	48	41	50												
			49	50	49	52	50												
			51	49	47	44	48												
9/3/2024	Rahma	Obras plaket kiri	51	42	48	37	45	175	44	3,59	1,795	49,073	38,303	10,135	44	1,19	51,988	20%	62,386
			40	44	41	45	43												
			43	44	49	43	45												
			40	46	42	44	43												
9/3/2024	Fauziah	Jahit timpah plaket kiri	64	66	63	60	63	261	65	3,7	1,85	70,863	59,763	4,816	65	1,16	75,763	20%	90,916
			72	68	66	71	69												
			69	61	68	66	66												
			60	62	66	63	63												
9/3/2024	Sandi	Kelim saku	43	36	39	36	39	162	41	3,54	1,77	45,81	35,19	11,462	41	1,21	49,005	20%	58,806
			45	39	37	40	40												
			42	38	39	41	40												
			38	42	44	49	43												
9/3/2024	Sandi	Pasang saku	75	73	81	77	77	299	75	3,99	1,995	80,735	68,765	4,277	75	1,21	90,448	20%	108,538
			80	71	78	77	77												
			68	73	80	69	73												
			77	71	73	73	74												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
9/3/2024	Sania	Kelim plaket depan kanan	97	89	87	89	91	373	93	3,93	1,965	99,208	87,418	2,658	93	1,19	111,042	20%	133,25
			96	87	89	94	92												
			96	97	97	93	96												
			95	92	97	98	96												
9/3/2024	Meli	Obras <i>slit</i> badan belakang	33	34	31	30	32	127	32	2,6	1,3	35,588	27,788	10,102	32	1,21	38,342	20%	46,01
			34	32	29	30	31												
			30	31	30	27	30												
			31	34	38	33	34												
9/3/2024	Hani	Obras sambung bahu kiri dan kanan	59	61	61	60	60	245	61	3,54	1,77	66,435	55,815	5,025	61	1,16	70,905	20%	85,086
			64	68	66	65	66												
			56	59	56	64	59												
			62	59	57	61	60												
9/3/2024	Rahma	Kelim tangan	41	39	37	37	39	160	40	3,11	1,555	44,728	35,398	9,03	40	1,19	47,674	20%	57,209
			40	42	44	38	41												
			35	43	42	40	40												
			38	41	47	37	41												
9/3/2024	Dodi	Obras pasang tangan	59	62	68	65	64	241	60	3,75	1,875	65,938	54,688	5,813	60	1,23	74,184	20%	89,021
			64	60	56	63	61												
			55	60	58	62	59												
			58	62	59	54	58												
9/3/2024	Meli	Obras <i>slit</i> badan depan	45	42	48	44	45	171	43	3,58	1,79	48,183	37,443	10,499	43	1,21	51,803	20%	62,164
			37	40	38	40	39												
			44	42	39	46	43												
			41	49	47	43	45												
9/3/2024	Fitri	Obras <i>side seam</i>	79	81	84	85	82	330	82	2,85	1,425	86,713	78,163	1,794	82	1,03	84,911	20%	101,893
			80	83	80	78	80												
			82	84	85	85	84												
			79	85	88	81	83												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
9/3/2024	Cica	Jahit dasar <i>slit</i>	87	81	82	89	85	338	84	3,93	1,965	90,27	78,48	3,255	84	1,16	97,875	20%	117,45
			76	85	86	82	82												
			79	83	87	90	85												
			87	87	88	81	86												
9/3/2024	Cici	Jahit pasang kerah	120	115	118	116	117	461	115	3,57	1,785	120,668	109,958	1,44	115	1,16	133,763	20%	160,516
			108	116	111	113	112												
			117	111	119	116	116												
			118	116	120	111	116												
9/3/2024	Mirna	Jahit pasang <i>main label</i> dan <i>size label</i>	167	163	159	164	163	646	162	3,61	1,805	166,978	156,148	0,751	162	1,11	179,334	20%	215,201
			165	167	161	156	162												
			162	166	161	158	162												
			158	162	160	156	159												
9/3/2024	Yenti	Jahit tutup kerah	116	113	108	106	111	444	111	3,4	1,7	116,038	105,838	1,405	111	1,26	139,781	20%	167,737
			112	114	110	112	112												
			113	115	110	115	113												
			108	105	111	107	108												
9/3/2024	Nadia	Jahit kelim bawah	167	156	159	160	161	631	158	3,73	1,865	163,345	152,155	0,84	158	1,19	187,723	20%	225,268
			153	158	155	158	156												
			161	155	153	162	158												
			158	157	159	153	157												
9/3/2024	Wildan	Jahit kelim <i>slit</i>	94	94	90	95	93	372	93	3,12	1,56	97,68	88,32	1,688	93	1,23	114,39	20%	137,268
			98	96	89	92	94												
			90	94	92	87	91												
			95	93	98	91	94												
9/3/2024	Wildan	Jahit <i>tacking</i> kelim tangan	64	67	68	62	65	255	64	2,88	1,44	68,133	59,493	3,056	64	1,23	78,489	20%	94,187
			59	65	64	66	64												
			64	63	62	68	64												
			66	59	60	64	62												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
9/3/2024	Akmal	Tandai lubang kancing	37	40	37	37	38	145	36	3,51	1,755	41,453	30,923	14,084	36	1,11	40,168	20%	48,202
			40	36	31	34	35												
			31	30	36	33	33												
			39	37	41	40	39												
9/3/2024	Akmal	Lubang kancing	113	108	114	107	111	440	110	3,61	1,805	115,415	104,585	1,62	110	1,11	122,1	20%	146,52
			104	114	110	109	109												
			105	113	116	107	110												
			110	109	107	114	110												
9/3/2024	Dodi	Pasang kancing	35	31	34	37	34	130	33	2,19	1,095	35,848	29,278	6,785	33	1,23	40,052	20%	48,062
			33	30	34	31	32												
			32	35	33	32	33												
			29	30	31	34	31												
9/3/2024	Rina B	QC <i>endline</i>	96	98	100	98	98	401	100	3,44	1,72	105,41	95,09	1,761	100	1,16	116,29	20%	139,548
			98	104	107	101	103												
			108	99	100	99	102												
			99	102	98	97	99												
9/3/2024	Ana	Buang benang	77	70	74	76	74	297	74	2,98	1,49	78,72	69,78	2,412	74	1,13	83,903	20%	100,684
			79	72	74	74	75												
			78	76	71	73	75												
			75	68	74	77	74												
12/3/2024	Hani	Setrika <i>interlining</i> kerah	23	27	23	26	25	105	26	2,7	1,35	30,3	22,2	15,819	26	1,16	30,45	20%	36,54
			27	28	30	24	27												
			26	27	24	22	25												
			25	28	28	32	28												
12/3/2024	Rina A	Setrika <i>interlining</i> plaket	27	31	27	25	28	111	28	2,72	1,36	31,83	23,67	14,414	28	1,13	31,358	20%	37,63
			24	27	31	23	26												
			30	32	29	28	30												
			31	27	27	25	28												
12/3/2024	Rina A		56	54	56	50	54	228	57	3,9	1,95	62,85	51,15	7,018	57	1,13	64,41	20%	77,292
			65	63	61	58	62												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
			57	53	60	53	56												
12/3/2024	Meli	Setrika kelim saku	56	59	55	56	57	201	50	3,5	1,75	55,375	44,875	7,313	50	1,21	60,651	20%	72,781
			48	53	48	51	50												
			43	49	47	53	48												
			48	47	50	48	48												
12/3/2024	Hani	Jahit lipat kerah	55	54	52	56	54	110	27	2,83	1,415	31,62	23,13	15,98	27	1,16	31,755	20%	38,106
			23	28	25	27	26												
			29	25	31	30	29												
			28	26	29	33	29												
12/3/2024	Cica	Gunting, balik kerah	28	27	22	27	26	172	43	3,71	1,855	48,628	37,498	11,159	43	1,16	49,953	20%	59,944
			39	45	37	42	41												
			47	45	46	41	45												
			49	44	42	44	45												
12/3/2024	Fauziah	Jahit stik kerah	45	47	36	40	42	114	29	2,39	1,195	32,085	24,915	10,588	29	1,16	33,06	20%	39,672
			28	26	25	29	27												
			27	29	31	32	30												
			33	26	26	31	29												
12/3/2024	Rina A	Rapikan kerah	29	27	30	27	28	69	17	1,54	0,77	19,435	14,815	12,19	17	1,13	19,351	20%	23,221
			17	16	17	18	17												
			19	15	16	19	17												
			17	16	18	14	16												
12/3/2024	Vina	Jahit pasang variasi depan kiri	18	19	16	19	18	205	51	3,36	1,68	56,353	46,273	6,435	51	1,26	64,654	20%	77,585
			47	53	49	47	49												
			53	52	54	50	52												
			51	55	48	46	50												
12/3/2024	Vina	Jahit pasang variasi depan kiri	58	51	55	52	54	205	51	3,36	1,68	56,353	46,273	6,435	51	1,26	64,654	20%	77,585
			58	51	55	52	54												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
12/3/2024	Vina	Jahit bantu pasang plaket depan kiri	31	30	32	38	33	125	31	3,11	1,555	35,978	26,648	14,833	31	1,26	39,454	20%	47,345
			30	29	27	29	29												
			31	33	32	33	32												
			26	31	37	32	32												
12/3/2024	Fitri	Jahit lidah kerah	48	52	55	54	52	199	50	3,42	1,71	54,88	44,62	7,071	50	1,03	51,243	20%	61,492
			51	49	47	49	49												
			48	50	52	45	49												
			49	54	51	42	49												
12/3/2024	Rahma	Obras plaket kiri	47	42	39	45	43	170	43	3,95	1,975	48,488	36,638	12,914	43	1,19	50,649	20%	60,779
			42	52	46	39	45												
			45	41	36	38	40												
			42	40	44	43	42												
12/3/2024	Fauziah	Jahit timpah plaket kiri	64	56	62	65	62	250	62	3,77	1,885	68,03	56,72	5,494	62	1,16	72,355	20%	86,826
			69	58	65	65	64												
			66	61	66	59	63												
			61	64	61	56	61												
12/3/2024	Sandi	Kelim saku	33	37	41	39	38	155	39	2,91	1,455	43,053	34,323	8,514	39	1,21	46,812	20%	56,174
			36	40	43	39	40												
			37	40	39	34	38												
			43	39	42	37	40												
12/3/2024	Sandi	Pasang saku	81	69	71	71	73	298	75	3,72	1,86	80,08	68,92	3,748	75	1,21	90,145	20%	108,174
			73	79	74	75	75												
			68	73	79	76	74												
			78	75	77	73	76												
12/3/2024	Sania	Kelim plaket depan kanan	100	93	95	94	96	380	95	3,69	1,845	100,41	89,34	2,264	95	1,19	112,901	20%	135,481
			97	97	100	99	98												
			89	93	95	88	91												
			91	95	99	93	95												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
12/3/2024	Meli	Obras <i>slit</i> badan belakang	27	31	33	30	30	123	31	2,7	1,35	34,675	26,575	11,702	31	1,21	37,056	20%	44,467
			34	31	31	28	31												
			33	35	28	30	32												
			28	26	34	31	30												
12/3/2024	Hani	Obras sambung bahu kiri dan kanan	63	64	57	55	60	241	60	3,86	1,93	65,915	54,335	6,189	60	1,16	69,745	20%	83,694
			59	61	60	64	61												
			66	62	63	56	62												
			60	63	57	52	58												
12/3/2024	Rahma	Kelim tangan	34	42	40	43	40	152	38	3,92	1,96	43,88	32,12	15,928	38	1,19	45,22	20%	54,264
			39	42	30	44	39												
			36	38	33	36	36												
			35	37	41	38	38												
12/3/2024	Dodi	Obras pasang tangan	62	63	58	61	61	243	61	3,66	1,83	66,178	55,198	5,469	61	1,23	74,646	20%	89,575
			64	57	56	63	60												
			59	60	63	64	62												
			52	59	65	65	60												
12/3/2024	Meli	Obras <i>slit</i> badan depan	40	45	38	42	41	166	42	2,92	1,46	45,88	37,12	7,432	42	1,21	50,215	20%	60,258
			44	38	38	43	41												
			47	42	40	44	43												
			44	37	42	40	41												
12/3/2024	Fitri	Obras <i>side seam</i>	76	82	83	82	81	322	80	2,68	1,34	84,458	76,418	1,668	80	1,03	82,851	20%	99,421
			79	79	83	82	81												
			85	82	81	81	82												
			80	80	76	76	78												
12/3/2024	Cica	Jahit dasar <i>slit</i>	85	92	86	83	87	337	84	3,79	1,895	89,998	78,628	3,031	84	1,16	97,803	20%	117,364
			88	87	83	80	85												
			82	77	84	79	81												
			87	85	88	83	86												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jum-lah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
12/3/2024	Cici	Jahit pasang kerah	114	115	107	112	112	454	113	2,87	1,435	117,743	109,133	0,963	113	1,16	131,588	20%	157,906
			113	116	110	115	114												
			112	117	116	111	114												
			113	111	115	118	114												
12/3/2024	Mirna	Jahit pasang main label dan size label	160	166	163	167	164	659	165	3,68	1,84	170,27	159,23	0,748	165	1,11	182,873	20%	219,448
			164	168	169	158	165												
			162	161	165	165	163												
			169	172	164	163	167												
12/3/2024	Yenti	Jahit tutup kerah	105	113	115	114	112	449	112	3,82	1,91	117,98	106,52	1,738	112	1,26	141,435	20%	169,722
			112	110	113	115	113												
			117	112	118	113	115												
			116	110	107	106	110												
12/3/2024	Nadia	Jahit kelim bawah	158	158	160	167	161	643	161	3,76	1,88	166,453	155,173	0,821	161	1,19	191,367	20%	229,64
			161	162	158	155	159												
			164	159	163	164	163												
			155	158	165	166	161												
12/3/2024	Wildan	Jahit kelim slit	92	95	98	87	93	374	94	3,22	1,61	98,393	88,733	1,781	94	1,23	115,082	20%	138,098
			96	91	96	93	94												
			92	96	94	91	93												
			98	97	92	89	94												
12/3/2024	Wildan	Jahit tacking kelim tangan	70	66	71	67	69	262	65	3,31	1,655	70,403	60,473	3,828	65	1,23	80,488	20%	96,586
			66	67	62	63	65												
			68	60	62	67	64												
			60	64	68	66	65												
12/3/2024	Akmal	Tandai lubang kancing	36	40	37	37	38	140	35	3,42	1,71	40,005	29,745	14,45	35	1,11	38,711	20%	46,453
			40	36	31	34	35												
			31	30	36	30	32												
			35	39	31	35	35												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
12/3/2024	Akmal	Lubang kancing	107	103	98	104	103	405	101	3,77	1,885	106,968	95,658	2,079	101	1,11	112,457	20%	134,948
			97	105	103	98	101												
			96	97	106	105	101												
			104	99	97	102	101												
12/3/2024	Dodi	Pasang kancing	31	28	28	32	30	129	32	2,92	1,46	36,505	27,745	12,379	32	1,23	39,514	20%	47,417
			31	33	30	34	32												
			30	31	35	36	33												
			29	38	33	35	34												
12/3/2024	Rina B	QC <i>endline</i>	103	100	97	107	102	405	101	3,92	1,96	107,068	95,308	2,251	101	1,16	117,378	20%	140,854
			105	96	100	100	100												
			102	95	99	109	101												
			98	102	105	101	102												
12/3/2024	Ana	Buang benang	0	42	50	33	31	82	21	23,34	11,67	55,51	-14,51	1944,08	21	1,13	23,165	20%	27,798
			54	57	0	0	28												
			44	0	0	0	11												
			0	36	0	12	12												
13/3/2024	Hani	Setrika <i>interlining</i> kerah	20	21	25	27	23	93	23	2,33	1,165	26,808	19,818	14,985	23	1,16	27,043	20%	32,452
			27	23	21	20	23												
			23	26	25	25	25												
			22	22	24	22	23												
13/3/2024	Rina A	Setrika <i>interlining</i> plaket	30	26	27	25	27	113	28	2,57	1,285	32,168	24,458	12,405	28	1,13	31,993	20%	38,392
			31	29	26	27	28												
			30	26	28	32	29												
			27	25	33	31	29												
13/3/2024	Rina A	Setrika kelim saku	65	61	64	56	62	247	62	3,8	1,9	67,45	56,05	5,691	62	1,13	69,778	20%	83,734
			63	61	63	57	61												
			63	58	64	65	63												
			55	59	68	66	62												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
13/3/2024	Meli	Jahit lipat kerah	51	49	50	47	49	195	49	2,68	1,34	52,708	44,668	4,532	49	1,21	58,912	20%	70,694
			43	49	46	48	47												
			55	49	51	47	51												
			47	48	48	51	49												
13/3/2024	Hani	Jahit gabung lapis kerah	24	29	27	27	27	113	28	2,8	1,4	32,325	23,925	14,886	28	1,16	32,625	20%	39,15
			24	27	31	29	28												
			25	28	32	27	28												
			26	33	32	29	30												
13/3/2024	Cica	Gunting, balik kerah	40	43	45	38	42	164	41	3,38	1,69	46,133	35,993	10,138	41	1,16	47,633	20%	57,16
			47	38	44	41	43												
			43	39	33	44	40												
			39	41	42	40	41												
13/3/2024	Fauziah	Jahit stik kerah	27	31	24	28	28	113	28	2,88	1,44	32,508	23,868	15,662	28	1,16	32,698	20%	39,238
			24	29	23	26	26												
			31	29	28	31	30												
			33	28	28	31	30												
13/3/2024	Rina A	Rapikan kerah	16	14	17	18	16	62	16	1,59	0,795	17,885	13,115	15,817	16	1,13	17,515	20%	21,018
			16	16	17	15	16												
			14	18	15	14	15												
			13	16	16	13	15												
13/3/2024	Vina	Jahit pasang variasi depan kiri	54	54	49	50	52	203	51	2,69	1,345	54,848	46,778	4,2	51	1,26	64,024	20%	76,829
			46	51	50	53	50												
			47	48	52	48	49												
			53	55	51	52	53												
13/3/2024	Vina	Jahit bantu pasang plaket depan kiri	34	33	36	33	34	125	31	3,07	1,535	35,73	26,52	14,632	31	1,26	39,218	20%	47,062
			34	31	27	28	30												
			31	35	31	26	31												
			30	29	27	33	30												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
13/3/2024	Fitri	Jahit lidah kerah	47	57	57	53	54	207	52	3,91	1,955	57,615	45,885	8,551	52	1,03	53,303	20%	63,964
			50	48	51	53	51												
			54	55	46	45	50												
			52	56	49	55	53												
13/3/2024	Rahma	Obras plaket kiri	40	43	53	45	45	172	43	3,82	1,91	48,793	37,333	11,807	43	1,19	51,244	20%	61,493
			37	43	43	41	41												
			47	45	42	38	43												
			40	44	46	42	43												
13/3/2024	Fauziah	Jahit timpah plaket kiri	65	63	66	68	66	257	64	3,81	1,905	69,84	58,41	5,295	64	1,16	74,385	20%	89,262
			63	61	59	57	60												
			64	63	70	68	66												
			67	69	64	59	65												
13/3/2024	Sandi	Kelim saku	32	36	34	37	35	150	37	3,65	1,825	42,913	31,963	14,265	37	1,21	45,299	20%	54,359
			42	31	36	44	38												
			40	42	37	41	40												
			36	38	38	35	37												
13/3/2024	Sandi	Pasang saku	72	70	71	73	72	299	75	3,83	1,915	80,37	68,88	3,946	75	1,21	90,296	20%	108,355
			77	83	75	78	78												
			75	81	70	74	75												
			71	75	72	77	74												
13/3/2024	Sania	Kelim plaket depan kanan	84	90	87	92	88	349	87	3,94	1,97	93,098	81,278	3,058	87	1,19	103,753	20%	124,504
			87	83	88	86	86												
			83	88	98	89	90												
			87	86	85	82	85												
13/3/2024	Meli	Obras <i>slit</i> badan belakang	31	32	30	26	30	124	31	3,05	1,525	35,45	26,3	14,66	31	1,21	37,359	20%	44,831
			35	33	28	31	32												
			34	26	29	29	30												
			36	33	33	28	33												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
13/3/2024	Hani	Obras sambung bahu kiri dan kanan	53	61	62	66	61	239	60	3,96	1,98	65,69	53,81	6,583	60	1,16	69,31	20%	83,172
			63	58	54	65	60												
			63	59	60	63	61												
			56	54	59	60	57												
13/3/2024	Rahma	Kelim tangan	33	51	39	38	40	157	39	3,94	1,97	45,098	33,278	15,136	39	1,19	46,633	20%	55,96
			42	37	40	38	39												
			36	40	37	36	37												
			42	38	41	39	40												
13/3/2024	Dodi	Obras pasang tangan	54	63	65	67	62	244	61	3,92	1,96	66,88	55,12	6,181	61	1,23	75,03	20%	90,036
			63	65	53	61	61												
			60	62	56	62	60												
			61	59	64	61	61												
13/3/2024	Meli	Obras <i>slit</i> badan depan	44	40	41	37	41	165	41	2,87	1,435	45,618	37,008	7,232	41	1,21	49,988	20%	59,986
			36	46	42	44	42												
			43	43	39	41	42												
			42	40	45	38	41												
13/3/2024	Fitri	Obras <i>sideseam</i>	81	75	83	84	81	326	81	3,77	1,885	87,03	75,72	3,228	81	1,03	83,816	20%	100,579
			77	80	84	76	79												
			81	86	85	83	84												
			84	80	76	87	82												
13/3/2024	Cica	Jahit dasar <i>slit</i>	83	87	75	79	81	327	82	3,97	1,985	87,705	75,795	3,546	82	1,16	94,83	20%	113,796
			84	88	83	86	85												
			83	78	80	78	80												
			85	83	81	75	81												
13/3/2024	Cici	Jahit pasang kerah	105	93	97	101	99	394	98	3,7	1,85	103,925	92,825	2,126	98	1,16	114,115	20%	136,938
			99	93	97	98	97												
			94	98	104	98	99												
			104	97	96	100	99												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
13/3/2024	Mirna	Jahit pasang main label dan size label	164	166	167	161	165	660	165	3,5	1,75	170,125	159,625	0,676	165	1,11	183,011	20%	219,613
			169	170	166	167	168												
			168	163	162	158	163												
			169	165	160	163	164												
13/3/2024	Yenti	Jahit tutup kerah	116	113	110	114	113	455	114	3,34	1,67	118,635	108,615	1,299	114	1,26	143,168	20%	171,802
			117	112	118	112	115												
			116	110	111	120	114												
			109	113	110	117	112												
13/3/2024	Nadia	Jahit kelim bawah	156	158	154	157	156	634	158	3,84	1,92	164,135	152,615	0,884	158	1,19	188,466	20%	226,159
			159	161	164	161	161												
			163	158	157	150	157												
			162	157	163	154	159												
13/3/2024	Wildan	Jahit kelim slit	91	96	89	95	93	368	92	3,83	1,915	97,745	86,255	2,599	92	1,23	113,16	20%	135,792
			93	97	86	98	94												
			90	91	96	85	91												
			92	92	93	88	91												
13/3/2024	Wildan	Jahit tacking kelim tangan	62	60	65	62	62	256	64	2,66	1,33	67,865	59,885	2,592	64	1,23	78,566	20%	94,279
			61	63	62	67	63												
			63	68	65	61	64												
			65	69	66	63	66												
13/3/2024	Akmal	Tandai lubang kancing	37	34	30	35	34	143	36	3,62	1,81	41,243	30,383	15,316	36	1,11	39,752	20%	47,702
			33	38	42	34	37												
			30	39	31	37	34												
			41	37	38	37	38												
13/3/2024	Akmal	Lubang kancing	128	126	120	125	125	498	125	3,29	1,645	129,498	119,628	1,044	125	1,11	138,264	20%	165,917
			127	125	124	122	125												
			121	123	119	124	122												
			124	132	128	125	127												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
13/3/2024	Dodi	Pasang kancing	30	32	30	30	31	129	32	2,37	1,185	35,743	28,633	8,15	32	1,23	39,591	20%	47,509
			30	34	35	34	33												
			30	31	33	34	32												
			30	31	38	33	33												
13/3/2024	Rina B	QC <i>endline</i>	99	100	96	102	99	399	100	3,84	1,92	105,385	93,865	2,234	100	1,16	115,565	20%	138,678
			98	100	103	97	100												
			105	93	96	100	99												
			103	97	97	108	101												
13/3/2024	Ana	Buang benang	0	0	0	0	0	3	1	3,25	1,625	5,688	-4,063	24000	1	1,13	0,918	20%	1,102
			13	0	0	0	3												
			0	0	0	0	0												
			0	0	0	0	0												
14/3/2024	Hani	Setrika <i>interlining</i> kerah	19	23	20	26	22	93	23	2,36	1,18	26,665	19,585	15,661	23	1,16	26,825	20%	32,19
			24	27	25	20	24												
			25	24	23	25	24												
			20	23	24	22	22												
14/3/2024	Rina A	Setrika <i>interlining</i> plaket	25	25	27	25	26	110	28	2,78	1,39	31,733	23,393	15,261	28	1,13	31,146	20%	37,375
			26	30	27	27	28												
			30	31	33	26	30												
			26	23	29	31	27												
14/3/2024	Rina A	Setrika kelim saku	58	61	64	61	61	246	61	3,84	1,92	67,135	55,615	5,887	61	1,13	69,354	20%	83,225
			65	59	58	55	59												
			56	64	63	63	62												
			66	68	64	57	64												
14/3/2024	Meli	Jahit lipat kerah	53	50	46	51	50	198	49	3,2	1,6	54,238	44,638	6,298	49	1,21	59,819	20%	71,783
			47	45	43	53	47												
			49	51	50	48	50												
			54	47	51	53	51												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
14/3/2024	Hani	Jahit gabung lapis kerah	31	27	24	30	28	110	28	2,66	1,33	31,553	23,573	13,945	28	1,16	31,973	20%	38,368
			25	28	24	29	26,5												
			23	30	27	31	27,75												
			29	25	30	28	28												
14/3/2024	Cica	Gunting, balik kerah	44	45	40	38	41,75	161	40	3,72	1,86	45,705	34,545	12,904	40	1,16	46,545	20%	55,854
			42	36	38	34	37,5												
			42	42	41	38	40,75												
			44	45	40	33	40,5												
14/3/2024	Fauziah	Jahit stik kerah	26	28	26	24	26	106	26	2,56	1,28	30,278	22,598	14,012	26	1,16	30,668	20%	36,802
			26	23	26	27	25,5												
			22	24	27	30	25,75												
			28	30	31	25	28,5												
14/3/2024	Rina A	Rapikan kerah	19	20	18	16	18,25	73	18	1,81	0,905	20,965	15,535	14,712	18	1,13	20,623	20%	24,748
			17	19	21	18	18,75												
			17	19	16	21	18,25												
			20	17	15	19	17,75												
14/3/2024	Vina	Jahit pasang variasi depan kiri	52	58	51	49	52,5	208	52	2,97	1,485	56,455	47,545	4,882	52	1,26	65,52	20%	78,624
			48	52	57	52	52,25												
			49	53	51	48	50,25												
			55	50	54	53	53												
14/3/2024	Vina	Jahit bantu pasang plaket depan kiri	28	31	28	33	30	121	30	3,05	1,525	34,7	25,55	15,399	30	1,26	37,958	20%	45,55
			32	30	27	26	28,75												
			33	34	35	30	33												
			30	33	25	27	28,75												
14/3/2024	Fitri	Jahit lidah kerah	48	55	45	45	48,25	199	50	3,32	1,66	54,668	44,708	6,701	50	1,03	51,178	20%	61,414
			51	48	55	52	51,5												
			51	53	49	52	51,25												
			48	51	45	47	47,75												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
14/3/2024	Rahma	Obras plaket kiri	44	50	47	48	47,25	181	45	3,91	1,955	51,178	39,448	11,175	45	1,19	53,922	20%	64,706
			50	44	41	43	44,5												
			46	40	48	42	44												
			49	51	44	38	45,5												
14/3/2024	Fauziah	Jahit timpah plaket kiri	58	67	68	63	64	248	62	3,84	1,92	67,698	56,178	5,759	62	1,16	71,848	20%	86,218
			67	65	60	60	63												
			63	56	59	61	59,75												
			61	66	61	56	61												
14/3/2024	Sandi	Kelim saku	34	36	39	33	35,5	148	37	2,93	1,465	41,458	32,668	9,387	37	1,21	44,846	20%	53,815
			42	41	40	38	40,25												
			35	34	40	39	37												
			38	36	33	35	35,5												
14/3/2024	Sandi	Pasang saku	70	77	80	77	76	311	78	3,59	1,795	83,01	72,24	3,215	78	1,21	93,926	20%	112,711
			80	76	81	83	80												
			78	75	79	76	77												
			84	75	73	78	77,5												
14/3/2024	Sania	Kelim plaket depan kanan	97	86	87	93	90,75	358	89	3,71	1,855	95,003	83,873	2,575	89	1,19	106,431	20%	127,717
			87	85	89	91	88												
			87	95	90	86	89,5												
			93	88	85	92	89,5												
14/3/2024	Meli	Obras <i>slit</i> badan belakang	28	31	33	28	30	124	31	2,53	1,265	34,67	27,08	10,044	31	1,21	37,359	20%	44,831
			30	34	28	31	30,75												
			33	28	29	31	30,25												
			33	35	28	34	32,5												
14/3/2024	Hani	Obras sambung bahu kiri dan kanan	61	58	60	65	61	246	61	3,96	1,98	67,315	55,435	6,258	61	1,16	71,195	20%	85,434
			63	58	62	66	62,25												
			67	62	58	61	62												
			63	68	54	56	60,25												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
14/3/2024	Rahma	Kelim tangan	38	33	37	40	37	158	40	3,52	1,76	44,78	34,22	11,921	40	1,19	47,005	20%	56,406
			35	44	42	39	40												
			43	40	36	40	39,75												
			44	40	45	36	41												
14/3/2024	Dodi	Obras pasang tangan	65	57	55	63	60	238	59	3,9	1,95	65,225	53,525	6,46	59	1,23	73,031	20%	87,637
			63	65	56	63	62												
			58	61	54	54	57												
			62	60	59	55	59												
14/3/2024	Meli	Obras <i>slit</i> badan depan	43	47	35	36	40	166	41	3,88	1,94	47,195	35,555	13,187	41	1,21	50,064	20%	60,077
			44	40	39	46	42												
			43	43	36	44	42												
			36	43	45	42	42												
14/3/2024	Fitri	Obras <i>side seam</i>	82	83	82	78	81	323	81	2,28	1,14	84,045	77,205	1,196	81	1,03	83,044	20%	99,653
			81	79	80	78	80												
			80	84	77	85	82												
			79	82	79	81	80												
14/3/2024	Cica	Jahit dasar <i>slit</i>	77	73	72	67	72	292	73	3,99	1,995	78,923	66,953	4,491	73	1,16	84,608	20%	101,53
			74	76	74	75	75												
			65	70	72	75	71												
			71	69	81	76	74												
14/3/2024	Cici	Jahit pasang kerah	101	104	96	103	101	407	102	3,72	1,86	107,205	96,045	2,012	102	1,16	117,885	20%	141,462
			107	98	102	101	102												
			104	97	105	99	101												
			103	100	97	109	102												
14/3/2024	Mirna	Jahit pasang <i>main label</i> dan <i>size label</i>	160	164	159	162	161	647	162	3,28	1,64	166,67	156,83	0,615	162	1,11	179,543	20%	215,452
			160	165	159	163	162												
			156	164	162	158	160												
			168	160	167	161	164												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
14/3/2024	Yenti	Jahit tutup kerah	106	109	110	106	108	430	107	3,95	1,975	113,363	101,513	2,027	107	1,26	135,371	20%	162,445
			112	104	105	107	107												
			107	115	103	100	106												
			110	108	104	113	109												
14/3/2024	Nadia	Jahit kelim bawah	155	161	155	156	157	621	155	3,06	1,53	159,778	150,598	0,583	155	1,19	184,673	20%	221,608
			154	153	158	153	155												
			151	155	153	152	153												
			153	162	155	157	157												
14/3/2024	Wildan	Jahit kelim <i>slit</i>	86	93	92	85	89	363	91	3,75	1,875	96,438	85,188	2,552	91	1,23	111,699	20%	134,039
			91	90	86	94	90												
			93	95	90	94	93												
			89	85	97	93	91												
14/3/2024	Wildan	Jahit <i>tacking</i> kelim tangan	60	61	57	60	60	247	62	3,04	1,52	66,31	57,19	3,645	62	1,23	75,953	20%	91,144
			68	59	62	64	63												
			63	65	61	60	62												
			62	57	63	66	62												
14/3/2024	Akmal	Tandai lubang kancing	30	35	37	34	34	150	37	3,6	1,8	42,838	32,038	13,837	37	1,11	41,556	20%	49,867
			33	39	34	41	37												
			36	40	42	41	40												
			40	42	39	36	39												
14/3/2024	Akmal	Lubang kancing	97	99	105	102	101	396	99	2,63	1,315	102,82	94,93	1,061	99	1,11	109,751	20%	131,701
			96	100	98	99	98												
			96	97	100	95	97												
			97	100	102	99	100												
14/3/2024	Dodi	Pasang kancing	28	30	32	36	32	129	32	3,16	1,58	37,053	27,573	14,313	32	1,23	39,744	20%	47,693
			35	33	31	38	34												
			30	35	34	34	33												
			30	35	29	27	30												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jum-lah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
14/3/2024	Rina B	QC endline	96	98	103	90	97	395	99	3,95	1,975	104,55	92,7	2,403	99	1,16	114,405	20%	137,286
			102	104	103	97	102												
			98	93	100	103	99												
			99	95	97	100	98												
14/3/2024	Ana	Buang benang	0	0	0	0	0	2	1	2,25	1,125	3,938	-2,813	24000	1	1,13	0,636	20%	0,763
			0	0	0	0	0												
			0	9	0	0	2												
			0	0	0	0	0												
15/3/2024	Hani	Setrika interlining kerah	24	19	25	24	23	89	22	2,21	1,105	25,565	18,935	14,746	22	1,16	25,81	20%	30,972
			23	24	22	20	22												
			18	25	24	21	22												
			24	20	22	21	22												
15/3/2024	Rina A	Setrika interlining plaket	25	31	30	29	29	111	28	2,67	1,335	31,755	23,745	13,895	28	1,13	31,358	20%	37,63
			26	28	27	31	28												
			26	32	24	27	27												
			24	25	28	31	27												
15/3/2024	Rina A	Setrika kelim saku	63	57	52	56	57	238	59	3,85	1,925	65,213	53,663	6,282	59	1,13	67,164	20%	80,597
			60	59	54	66	59,75												
			63	62	57	62	61												
			57	61	64	58	60												
15/3/2024	Meli	Jahit lipat kerah	48	51	52	44	48,75	195	49	3,92	1,96	54,63	42,87	9,72	49	1,21	58,988	20%	70,786
			49	50	57	44	50												
			53	47	52	43	48,75												
			44	46	51	49	47,5												
15/3/2024	Hani	Jahit gabung lapis kerah	28	29	27	33	29,25	113	28	2,87	1,435	32,43	23,82	15,644	28	1,16	32,625	20%	39,15
			24	27	31	29	27,75												
			24	26	32	26	27												
			30	25	32	27	28,5												
15/3/2024	Cica	Gunting, balik kerah	43	35	41	40	39,75	159	40	3,09	1,545	44,385	35,115	9,05	40	1,16	46,11	20%	55,332
			38	39	37	38	38												
			46	44	41	38	42,25												
			36	37	40	43	39												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
15/3/2024	Fauziah	Jahit stik kerah	26	25	23	27	25,25	107	27	2,59	1,295	30,698	22,928	13,971	27	1,16	31,103	20%	37,324
			26	23	26	32	26,75												
			24	30	27	29	27,5												
			25	28	30	28	27,75												
15/3/2024	Rina A	Rapikan kerah	16	16	17	14	15,75	62	15	1,59	0,795	17,76	12,99	15,969	15	1,13	17,374	20%	20,849
			15	13	14	15	14,25												
			14	15	18	13	15												
			18	17	16	15	16,5												
15/3/2024	Vina	Jahit pasang variasi depan kiri	54	54	53	57	54,5	201	50	3,93	1,965	56,02	44,23	9,224	50	1,26	63,158	20%	75,79
			46	42	50	53	47,75												
			47	48	52	47	48,5												
			49	53	51	46	49,75												
15/3/2024	Vina	Jahit bantu pasang plaket depan kiri	27	30	34	31	30,5	127	32	3,22	1,61	36,455	26,795	15,573	32	1,26	39,848	20%	47,818
			32	39	32	29	33												
			27	31	34	32	31												
			35	33	33	27	32												
15/3/2024	Fitri	Jahit lidah kerah	51	55	48	44	49,5	200	50	3,76	1,88	55,64	44,36	8,48	50	1,03	51,5	20%	61,8
			43	56	51	53	50,75												
			48	51	52	45	49												
			53	48	50	52	50,75												
15/3/2024	Rahma	Obras plaket kiri	44	40	49	44	44,25	174	43	3,93	1,965	49,333	37,543	12,293	43	1,19	51,691	20%	62,029
			42	39	41	49	42,75												
			41	36	46	39	40,5												
			46	45	49	45	46,25												
15/3/2024	Fauziah	Jahit timpah plaket kiri	63	60	59	63	61,25	244	61	3,49	1,745	66,298	55,828	4,906	61	1,16	70,833	20%	85
			62	61	53	58	58,5												
			60	64	61	65	62,5												
			58	65	67	58	62												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
15/3/2024	Sandi	Kelim saku	39	35	40	36	37,5	155	39	3,49	1,745	44,048	33,578	12,111	39	1,21	46,963	20%	56,356
			41	44	35	39	39,75												
			31	40	38	43	38												
			42	43	37	38	40												
15/3/2024	Sandi	Pasang saku	77	68	79	73	74,25	297	74	3,75	1,875	79,938	68,688	3,829	74	1,21	89,918	20%	107,902
			81	76	77	72	76,5												
			68	75	75	69	71,75												
			72	76	76	75	74,75												
15/3/2024	Sania	Kelim plaket depan kanan	91	87	94	96	92	369	92	3,82	1,91	97,918	86,458	2,57	92	1,19	109,703	20%	131,644
			97	88	93	95	93,25												
			93	96	85	95	92,25												
			86	95	91	93	91,25												
15/3/2024	Meli	Obras <i>slit</i> badan belakang	30	31	28	29	29,5	125	31	2,8	1,4	35,325	26,925	12,155	31	1,21	37,661	20%	45,193
			33	30	31	32	31,5												
			33	28	30	34	31,25												
			30	27	34	38	32,25												
15/3/2024	Hani	Obras sambung bahu kiri dan kanan	57	62	60	61	60	238	59	3,22	1,61	64,205	54,545	4,418	59	1,16	68,875	20%	82,65
			55	65	58	63	60,25												
			60	61	63	56	60												
			53	60	59	57	57,25												
15/3/2024	Rahma	Kelim tangan	40	33	41	44	39,5	158	39	3,35	1,675	44,463	34,413	10,798	39	1,19	46,931	20%	56,317
			39	32	37	40	37												
			41	40	44	42	41,75												
			38	42	40	38	39,5												
15/3/2024	Dodi	Obras pasang tangan	55	63	66	58	60,5	238	59	2,97	1,485	63,893	54,983	3,735	59	1,23	73,108	20%	87,73
			60	60	59	63	60,5												
			58	61	60	58	59,25												
			55	57	61	57	57,5												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
15/3/2024	Meli	Obras <i>slit</i> badan depan	39	44	39	41	40,75	156	39	3,76	1,88	44,64	33,36	13,938	39	1,21	47,19	20%	56,628
			43	35	33	42	38,25												
			43	43	37	35	39,5												
			32	39	41	38	37,5												
15/3/2024	Fitri	Obras <i>side seam</i>	72	86	76	82	79	316	79	3,97	1,985	84,955	73,045	3,781	79	1,03	81,37	20%	97,644
			80	79	83	77	79,75												
			75	83	80	75	78,25												
			73	82	80	81	79												
15/3/2024	Cica	Jahit dasar <i>slit</i>	75	83	80	76	78,5	314	79	3,22	1,61	83,33	73,67	2,532	79	1,16	91,06	20%	109,272
			80	78	81	76	78,75												
			83	77	78	72	77,5												
			79	75	80	83	79,25												
15/3/2024	Cici	Jahit pasang kerah	104	97	103	96	100	399	100	3,3	1,65	104,7	94,8	1,638	100	1,16	115,71	20%	138,852
			97	102	95	101	98,75												
			98	100	102	98	99,5												
			98	107	101	97	100,75												
15/3/2024	Mirna	Jahit pasang <i>main label</i> dan <i>size label</i>	147	154	154	150	151,25	619	155	3,96	1,98	160,69	148,81	0,981	155	1,11	171,773	20%	206,128
			154	155	151	153	153,25												
			160	158	156	164	159,5												
			157	155	153	155	155												
15/3/2024	Yenti	Jahit tutup kerah	105	106	97	96	101	401	100	3,86	1,93	106,04	94,46	2,219	100	1,26	126,315	20%	151,578
			96	98	99	103	99												
			102	99	97	95	98,25												
			101	108	102	100	102,75												
15/3/2024	Nadia	Jahit kelim bawah	150	153	156	151	152,5	617	154	3,96	1,98	160,19	148,31	0,988	154	1,19	183,558	20%	220,27
			151	158	156	151	154												
			157	159	152	149	154,25												
			152	158	163	152	156,25												

Tabel L.1 Pengukuran waktu *style* Koko Hannan (lanjutan)

Tanggal	Nama Operator	Nama Proses	Waktu Pengukuran (detik)				Rata-rata Sub grup	Jumlah	Rata-rata Grup	sd	SD	BKA	BKB	N'	Ws	p	Wn	a	Wb
			1	2	3	4													
15/3/2024	Wildan	Jahit kelim <i>slit</i>	94	93	99	94	95	375	94	2,85	1,425	97,963	89,413	1,384	94	1,23	115,236	20%	138,283
			92	91	93	90	91,5												
			94	92	93	94	93,25												
			93	97	90	100	95												
15/3/2024	Wildan	Jahit <i>tacking</i> kelim tangan	65	57	66	61	62,25	240	60	3,79	1,895	65,56	54,19	6,018	60	1,23	73,646	20%	88,375
			61	59	60	58	59,5												
			62	60	63	60	61,25												
			53	58	63	52	56,5												
15/3/2024	Akmal	Tandai lubang kancing	31	32	29	33	31,25	126	32	3,2	1,6	36,3	26,7	15,52	32	1,11	34,965	20%	41,958
			37	35	27	32	32,75												
			33	36	32	26	31,75												
			27	33	32	29	30,25												
15/3/2024	Akmal	Lubang kancing	94	101	102	103	100	400	100	3,81	1,905	105,715	94,285	2,18	100	1,11	111	20%	133,2
			97	102	98	98	98,75												
			95	104	101	97	99,25												
			108	96	104	100	102												
15/3/2024	Dodi	Pasang kancing	29	34	31	34	32	131	33	3,2	1,6	37,488	27,888	14,36	33	1,23	40,206	20%	48,247
			33	33	34	38	34,5												
			28	35	31	27	30,25												
			32	39	32	33	34												
15/3/2024	Rina B	QC <i>endline</i>	92	100	97	99	97	397	99	3,35	1,675	104,213	94,163	1,712	99	1,16	115,058	20%	138,07
			102	98	103	100	100,75												
			98	101	94	98	97,75												
			97	100	103	105	101,25												
15/3/2024	Ana	Buang benang	0	0	0	0	0	9	2	6,09	3,045	11,26	-7,01	12307,3	2	1,13	2,401	20%	2,881
			0	0	0	22	5,5												
			0	0	0	0	0												
			12	0	0	0	3												