

## LAMPIRAN

### Lampiran 1 Kain tenun 90505 menggunakan benang pakan DTY

|                        |                              |  |            |
|------------------------|------------------------------|--|------------|
| Research & Development | FORMULIR                     |  | FORM/RD-06 |
|                        | <b>BEAKER TEST SHRINKAGE</b> |  |            |

  

|                 |                          |
|-----------------|--------------------------|
| NO / NAMA MOTIF | 90505                    |
| BENANG LUSI     | ITY 135D/108F T/M 1500 S |
| BENANG PAKAN    | DTY 150D/48F T/M 1500 S  |
| DESIGN          | TWILL 3/2-2              |

  

**HASIL TEST SHRINKAGE**

| Suhu  | Pakan |
|-------|-------|
|       | %     |
| 60°C  | 0,25  |
| 70°C  | 0,25  |
| 80°C  | 0,75  |
| 90°C  | 1,00  |
| 100°C | 1,50  |
| 110°C | 2,00  |
| 120°C | 3,00  |
| 130°C | 4,50  |

| Temperature (°C) | Shrinkage (%) |
|------------------|---------------|
| 60               | 0,25          |
| 70               | 0,25          |
| 80               | 0,75          |
| 90               | 1,00          |
| 100              | 1,50          |
| 110              | 2,00          |
| 120              | 3,00          |
| 130              | 4,50          |

  

**REKOMENDASI PROGRAM RELAXING**

NO. PROGRAM =

| SEG | TEMP | GRAD | TIME | KEEP |
|-----|------|------|------|------|
|     |      |      |      |      |
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| Tanggal | Prod/Lab | R&D |
|---------|----------|-----|
|         |          |     |

Catatan :

- Panjang ukuran pada sampel 25 cm

Lampiran 2 Kain tenun 90505 menggunakan benang pakan ITY

|                        |                              |            |
|------------------------|------------------------------|------------|
| Research & Development | FORMULIR                     | FORM/RD-06 |
|                        | <b>BEAKER TEST SHRINKAGE</b> |            |

  

|                 |                          |
|-----------------|--------------------------|
| NO / NAMA MOTIF | 90505                    |
| BENANG LUSI     | ITY 135D/108F T/M 1500 S |
| BENANG PAKAN    | ITY 135D/108F T/M 1500 S |
| DESIGN          | TWILL 3/2-2              |

  

**HASIL TEST SHRINKAGE**

| Suhu  | Pakan |
|-------|-------|
|       | %     |
| 60°C  | 0,25  |
| 70°C  | 0,25  |
| 80°C  | 0,75  |
| 90°C  | 2,75  |
| 100°C | 4,75  |
| 110°C | 7,50  |
| 120°C | 9,00  |
| 130°C | 11,25 |

| Temperature (°C) | Shrinkage (%) |
|------------------|---------------|
| 60               | 0.25          |
| 70               | 0.25          |
| 80               | 0.75          |
| 90               | 2.75          |
| 100              | 4.75          |
| 110              | 7.50          |
| 120              | 9.00          |
| 130              | 11.25         |

  

**REKOMENDASI PROGRAM RELAXING**

NO. PROGRAM =

| SEG | TEMP | GRAD | TIME | KEEP |
|-----|------|------|------|------|
|     |      |      |      |      |
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|         |          |     |
|---------|----------|-----|
| Tanggal | Prod/Lab | R&D |
|         |          |     |

Catatan :

- Panjang ukuran pada sampel 25 cm