LAMPIRAN

Lampiran 1 Data perhitungan nomor benang Ne 30 (Tube)

No. Sampel	Rangkapan 6 Satuan Berat (g)	Rangkapan 8 Satuan Berat (g)
1.	2,181	2,146
2.	2,173	2,146
3.	2,113	2,159
4.	2,149	2,167
5.	2,206	2,156
6.	2,141	2,164
7.	2,193	2,185
8.	2,203	2,145
9.	2,133	2,151
10.	2,173	2,177
Jumlah (g)	**21,66**	**21,59**
Rata-rata (g)	**2,166**	**2,160**
CV (%)	**1,4**	**0,6**

Perhitungan Rangkapan 6 Ne 30

Ne $= \frac{Panjang\ (hank)}{Berat\ (lbs)} = \frac{\frac{120\ (yard)}{840}}{\frac{B}{453{,}6\ (gram)}} = \frac{120\ x\ 453{,}6\ x\ 1000}{840\ x\ B}$

$= \frac{64.000}{B\ (rata{-}rata)} = \frac{64.800}{2{,}166} =$ **29,9**

Ne Min. $= \frac{64.000}{B\ (tertinggi)} = \frac{64.800}{2{,}203} =$ **29,4**

Ne Maks. $= \frac{64.000}{B\ (terendah)} = \frac{64.800}{2{,}113} =$ **29,7**

Perhitungan Rangkapan 8 Ne 30

Ne $= \frac{Panjang\ (hank)}{Berat\ (lbs)} = \frac{\frac{120\ (yard)}{840}}{\frac{B}{453{,}6\ (gram)}} = \frac{120\ x\ 453{,}6\ x\ 1000}{840\ x\ B}$

$= \frac{64.000}{B\ (rata{-}rata)} = \frac{64.800}{2{,}160} =$ **30**

Ne Min. $= \frac{64.000}{B\ (tertinggi)} = \frac{64.800}{2{,}185} =$ **29,7**

Ne Maks. $= \frac{64.000}{B\ (terendah)} = \frac{64.800}{2{,}146} =$ **30,2**

Lampiran 2 Data perhitungan nomor benang Ne 30 (Cone)

No. Sampel	Rangkapan 6 Satuan Berat (g)	Rangkapan 8 Satuan Berat (g)
1.	2,142	2,184
2.	2,174	2,145
3.	2,129	2,142
4.	2,140	2,168
5.	2,165	2,134
6.	2,192	2,190
7.	2,134	2,193
8.	2,170	2,157
9.	2,137	2,224
10.	2,170	2,154
Jumlah (g)	**21,55**	**21,69**
Rata-rata (g)	**2,155**	**2,169**
CV (%)	**0,9**	**1,2**

Perhitungan nomor benang rangkapan 6 Ne 30

Ne $= \frac{Panjang\ (hank)}{Berat\ (lbs)} = \frac{\frac{120\ (yard)}{840}}{\frac{B}{453{,}6\ (gram)}} = \frac{120\ x\ 453{,}6\ x\ 1000}{840\ x\ B}$

$= \frac{64.000}{B\ (rata{-}rata)} = \frac{64.800}{2{,}155} =$ **30,1**

Ne Min. = $\frac{64.000}{B\ (tertinggi)}$ = $\frac{64.800}{2{,}192}$ = **29,6**

Ne Maks. = $\frac{64.000}{B\ (terendah)}$ = $\frac{64.800}{2{,}129}$ = **30,4**

Perhitungan nomor benang rangkapan 8 Ne 30

Ne = $\frac{Panjang\ (hank)}{Berat\ (lbs)} = \frac{\frac{120\ (yard)}{840}}{\frac{B}{453{,}6\ (gram)}} = \frac{120\ x\ 453{,}6\ x\ 1000}{840\ x\ B}$

= $\frac{64.000}{B\ (rata-rata)}$ = $\frac{64.800}{2{,}169}$ = **29,9**

Ne Min. = $\frac{64.000}{B\ (tertinggi)}$ = $\frac{64.800}{2{,}220}$ = **29,2**

Ne Maks. = $\frac{64.000}{B\ (terendah)}$ = $\frac{64.800}{2{,}134}$ = **30,4**

Lampiran 3 Data Perhitungan Twist per Inch Ne 30 (Tube)

No. Sampel	Rangkapan 6	Rangkapan 8
1.	22,0	22,3
	22,3	21,7
2.	22,6	21,7
	22,3	21,7
3.	22,0	22,1
	22,7	22,4
4	22,0	22,0
	22,2	21,5
5.	22,5	21,2
	22,6	21,5
Jumlah	**223,2**	**218,1**
Rata-rata	**22,32**	**21,81**
CV (%)	**1,2**	**1,7**

Perhitungan TM (alpha) rangkapan 6 Ne 30

TM = $\frac{Twist\ per\ Inch\ (TPI)}{\sqrt{Ne}}$

= $\frac{22{,}3}{\sqrt{29{,}9}}$ = $\frac{22{,}3}{5{,}5}$ = **4,0**

Perhitungan TM (alpha) rangkapan 8 Ne 30

TM $= \frac{Twist\ per\ Inch\ (TPI)}{\sqrt{Ne}}$

$= \frac{21,8}{\sqrt{30}} = \frac{21,8}{5,5} =$ **4,0**

Lampiran 4 Data Perhitungan Twist per Inch Ne 30 (Cone)

No. Sampel	Rangkapan 6	Rangkapan 8
1.	22,3	22,9
	22,0	22,6
2.	22,2	22,0
	22,6	22,5
3.	22,3	22,2
	22,7	22,4
4	22,2	23,0
	22,7	22,6
5.	22,0	22,3
	22,3	22,9
Jumlah	**223,3**	**225,4**
Rata-rata	**22,33**	**22,54**
CV (%)	**1,2**	**1,5**

Perhitungan TM (alpha) rangkapan 6 Ne 30

TM $= \frac{Twist\ per\ Inch\ (TPI)}{\sqrt{Ne}}$

$= \frac{22,3}{\sqrt{30,1}} = \frac{22,3}{5,5} =$ **4,0**

Perhitungan TM (alpha) rangkapan 8 Ne 30

TM $= \frac{Twist\ per\ Inch\ (TPI)}{\sqrt{Ne}}$

$= \frac{22,5}{\sqrt{29,9}} = \frac{22,5}{5,5} =$ **4,1**

Lampiran 5 Data perhitungan lea strength Ne 30 (Tube)

No. Sampel	Rangkapan 6 Satuan Berat (kg)	Rangkapan 8 Satuan Berat (kg)
1.	33	35,5
2.	35	34,5
3.	32,5	34,5
4.	35	36
5.	35	35
Jumlah (kg)	**170,5**	**175,5**
Rata-rata (kg)	**34,1**	**35,1**
CV (%)	**3,6**	**1,8**

Perhitungan lea strength rangkapan 6 Ne 30

Lea strength = rata-rata x 2,2 (konversi satuan kg ke lbs)
= 34,1 x 2,2 = **75 lbs**

Perhitungan lea strength rangkapan 8 Ne 30

Lea strength = 35,1 x 2,2 = **77 lbs**

Lampiran 6 Data perhitungan lea strength Ne 30 (Cone)

No. Sampel	Rangkapan 6 Satuan Berat (kg)	Rangkapan 8 Satuan Berat (kg)
1.	33,5	34,5
2.	33	34,5
3.	33	35
4.	34,5	34
5.	34	35,5
Jumlah (kg)	**168**	**173,5**
Rata-rata (kg)	**33,6**	**34,7**
CV (%)	**1,9**	**1,6**

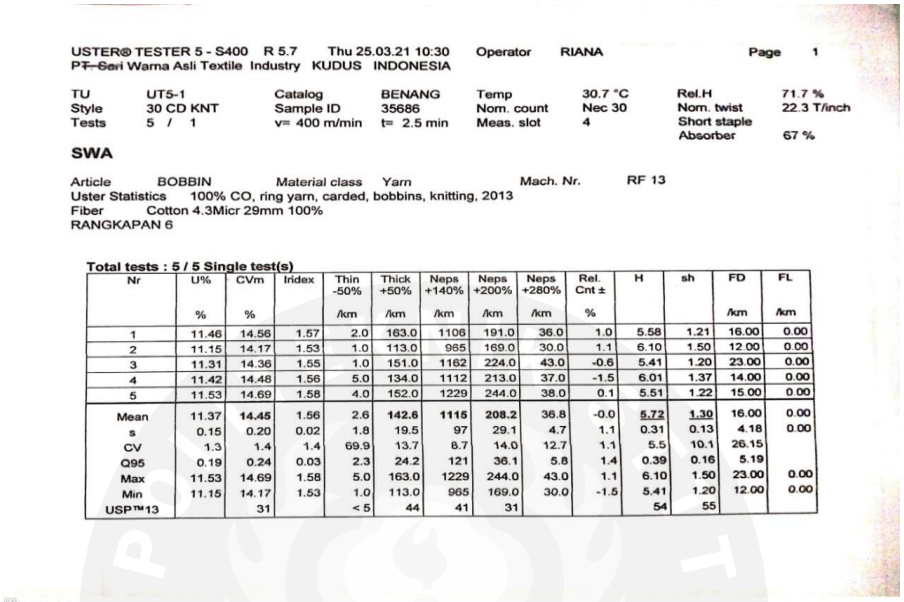
Perhitungan lea strength rangkapan 6 Ne 30

Lea strength = rata-rata x 2,2 (konversi satuan kg ke lbs)
= 33,6 x 2,2 = **74 lbs**

Perhitungan lea strength rangkapan 8 Ne 30

Lea strength = 34,7 x 2,2 = **76 lbs**

Lampiran 7 Data pengujian menggunakan Uster Tester 5 Rangkapan 6 Ne 30 (Tube)



USTER® TESTER 5 - S400 R 5.7 Thu 25.03.21 10:30 Operator RIANA Page 1
PT. Sari Warna Asli Textile Industry KUDUS INDONESIA

TU	UT5-1	Catalog	BENANG	Temp	30.7 °C	Rel.H	71.7 %
Style	30 CD KNT	Sample ID	35686	Nom. count	Nec 30	Nom. twist	22.3 T/inch
Tests	5 / 1	v= 400 m/min	t= 2.5 min	Meas. slot	4	Short staple	
						Absorber	67 %

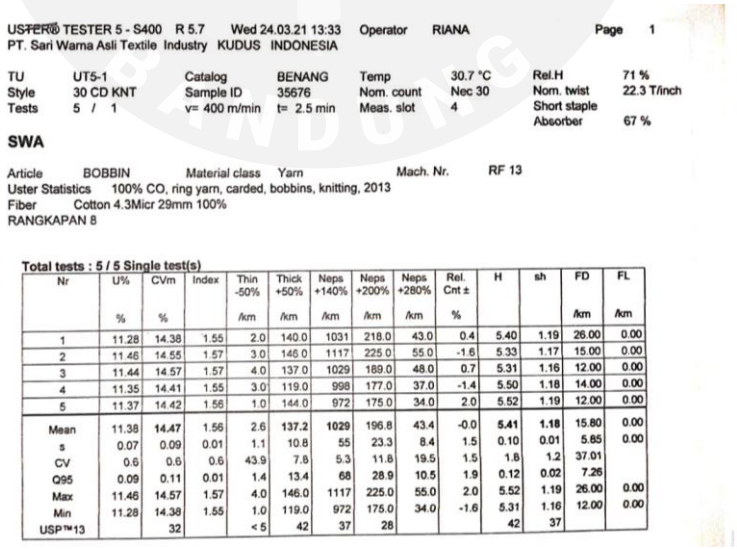
SWA

Article BOBBIN Material class Yarn Mach. Nr. RF 13
Uster Statistics 100% CO, ring yarn, carded, bobbins, knitting, 2013
Fiber Cotton 4.3Micr 29mm 100%
RANGKAPAN 6

Total tests : 5 / 5 Single test(s)

Nr	U%	CVm	Index	Thin -50%	Thick +50%	Neps +140%	Neps +200%	Neps +280%	Rel. Cnt ±	H	sh	FD	FL
	%	%		/km	/km	/km	/km	/km	%			/km	/km
1	11.46	14.56	1.57	2.0	163.0	1106	191.0	36.0	1.0	5.58	1.21	16.00	0.00
2	11.15	14.17	1.53	1.0	113.0	965	169.0	30.0	1.1	6.10	1.50	12.00	0.00
3	11.31	14.36	1.55	1.0	151.0	1162	224.0	43.0	-0.6	5.41	1.20	23.00	0.00
4	11.42	14.48	1.56	5.0	134.0	1112	213.0	37.0	-1.5	6.01	1.37	14.00	0.00
5	11.53	14.69	1.58	4.0	152.0	1229	244.0	38.0	0.1	5.51	1.22	15.00	0.00
Mean	11.37	**14.45**	1.56	2.6	**142.6**	**1115**	**208.2**	36.8	-0.0	5.72	1.30	16.00	0.00
s	0.15	0.20	0.02	1.8	19.5	97	29.1	4.7	1.1	0.31	0.13	4.18	0.00
CV	1.3	1.4	1.4	69.9	13.7	8.7	14.0	12.7	1.1	5.5	10.1	26.15	
Q95	0.19	0.24	0.03	2.3	24.2	121	36.1	5.8	1.4	0.39	0.16	5.19	
Max	11.53	14.69	1.58	5.0	163.0	1229	244.0	43.0	1.1	6.10	1.50	23.00	0.00
Min	11.15	14.17	1.53	1.0	113.0	965	169.0	30.0	-1.5	5.41	1.20	12.00	0.00
USP™13		31		< 5	44	41	31			54	55		

Lampiran 8 Data pengujian menggunakan Uster Tester 5 Rangkapan 8 Ne 30 (Tube)



USTER® TESTER 5 - S400 R 5.7 Wed 24.03.21 13:33 Operator RIANA Page 1
PT. Sari Warna Asli Textile Industry KUDUS INDONESIA

TU	UT5-1	Catalog	BENANG	Temp	30.7 °C	Rel.H	71 %
Style	30 CD KNT	Sample ID	35676	Nom. count	Nec 30	Nom. twist	22.3 T/inch
Tests	5 / 1	v= 400 m/min	t= 2.5 min	Meas. slot	4	Short staple	
						Absorber	67 %

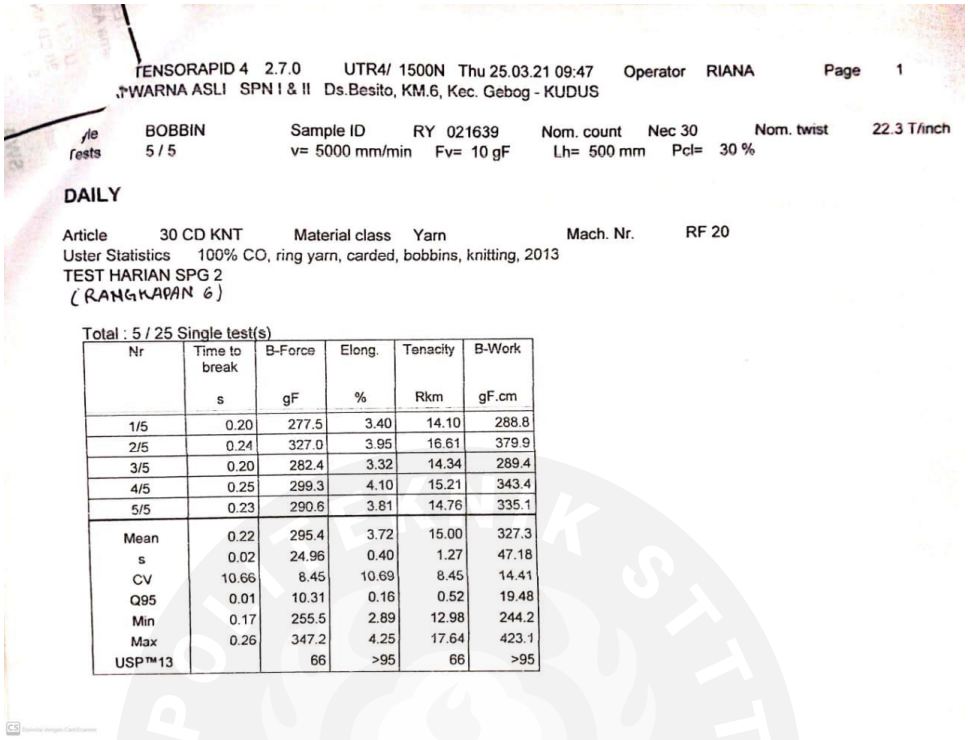
SWA

Article BOBBIN Material class Yarn Mach. Nr. RF 13
Uster Statistics 100% CO, ring yarn, carded, bobbins, knitting, 2013
Fiber Cotton 4.3Micr 29mm 100%
RANGKAPAN 8

Total tests : 5 / 5 Single test(s)

Nr	U%	CVm	Index	Thin -50%	Thick +50%	Neps +140%	Neps +200%	Neps +280%	Rel. Cnt ±	H	sh	FD	FL
	%	%		/km	/km	/km	/km	/km	%			/km	/km
1	11.28	14.38	1.55	2.0	140.0	1031	218.0	43.0	0.4	5.40	1.19	26.00	0.00
2	11.46	14.55	1.57	3.0	146.0	1117	225.0	55.0	-1.6	5.33	1.17	15.00	0.00
3	11.44	14.57	1.57	4.0	137.0	1029	189.0	48.0	0.7	5.31	1.16	12.00	0.00
4	11.35	14.41	1.55	3.0	119.0	998	177.0	37.0	-1.4	5.50	1.18	14.00	0.00
5	11.37	14.42	1.56	1.0	144.0	972	175.0	34.0	2.0	5.52	1.19	12.00	0.00
Mean	11.38	**14.47**	1.56	2.6	**137.2**	**1029**	196.8	43.4	-0.0	**5.41**	**1.18**	15.80	0.00
s	0.07	0.09	0.01	1.1	10.8	55	23.3	8.4	1.5	0.10	0.01	5.85	0.00
CV	0.6	0.6	0.6	43.9	7.8	5.3	11.8	19.5	1.5	1.8	1.2	37.01	
Q95	0.09	0.11	0.01	1.4	13.4	68	28.9	10.5	1.9	0.12	0.02	7.26	
Max	11.46	14.57	1.57	4.0	146.0	1117	225.0	55.0	2.0	5.52	1.19	26.00	0.00
Min	11.28	14.38	1.55	1.0	119.0	972	175.0	34.0	-1.6	5.31	1.16	12.00	0.00
USP™13		32		< 5	42	37	28			42	37		

Lampiran 9 Data pengujian menggunakan Uster Tensorapid 4 Rangkapan 6 Ne 30 (Tube)



TENSORAPID 4 2.7.0 UTR4/ 1500N Thu 25.03.21 09:47 Operator RIANA Page 1
TWARNA ASLI SPN I & II Ds.Besito, KM.6, Kec. Gebog - KUDUS

yle BOBBIN Sample ID RY 021639 Nom. count Nec 30 Nom. twist 22.3 T/inch
Tests 5 / 5 v= 5000 mm/min Fv= 10 gF Lh= 500 mm Pcl= 30 %

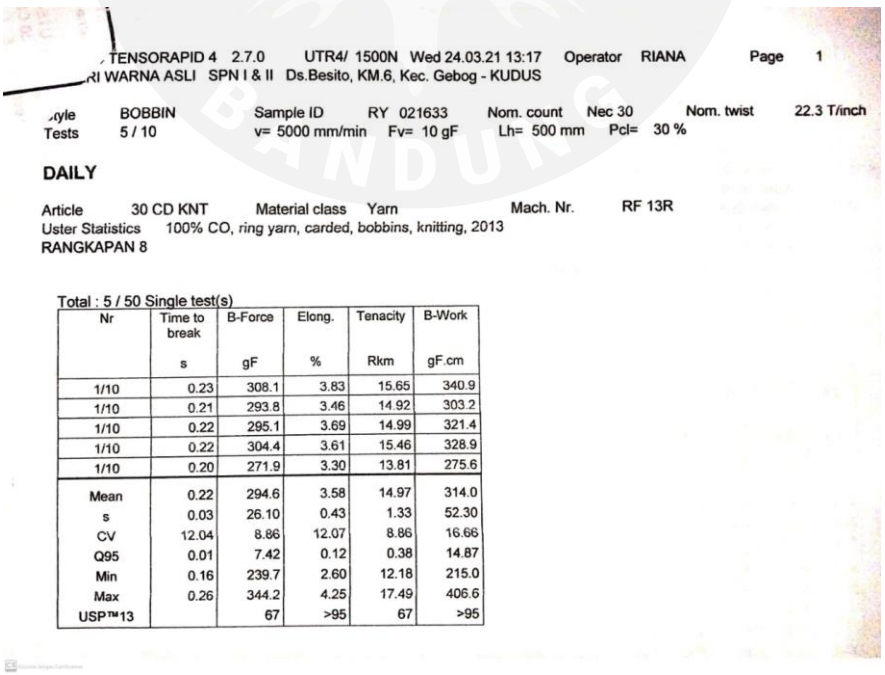
DAILY

Article 30 CD KNT Material class Yarn Mach. Nr. RF 20
Uster Statistics 100% CO, ring yarn, carded, bobbins, knitting, 2013
TEST HARIAN SPG 2
(RANGKAPAN 6)

Total : 5 / 25 Single test(s)

Nr	Time to break	B-Force	Elong.	Tenacity	B-Work
	s	gF	%	Rkm	gF.cm
1/5	0.20	277.5	3.40	14.10	288.8
2/5	0.24	327.0	3.95	16.61	379.9
3/5	0.20	282.4	3.32	14.34	289.4
4/5	0.25	299.3	4.10	15.21	343.4
5/5	0.23	290.6	3.81	14.76	335.1
Mean	0.22	295.4	3.72	15.00	327.3
s	0.02	24.96	0.40	1.27	47.18
CV	10.66	8.45	10.69	8.45	14.41
Q95	0.01	10.31	0.16	0.52	19.48
Min	0.17	255.5	2.89	12.98	244.2
Max	0.26	347.2	4.25	17.64	423.1
USP™13		66	>95	66	>95

Lampiran 10 Data pengujian menggunakan Uster Tensorapid 4 Rangkapan 8 Ne 30 (Tube)



TENSORAPID 4 2.7.0 UTR4/ 1500N Wed 24.03.21 13:17 Operator RIANA Page 1
RI WARNA ASLI SPN I & II Ds.Besito, KM.6, Kec. Gebog - KUDUS

cyle BOBBIN Sample ID RY 021633 Nom. count Nec 30 Nom. twist 22.3 T/inch
Tests 5 / 10 v= 5000 mm/min Fv= 10 gF Lh= 500 mm Pcl= 30 %

DAILY

Article 30 CD KNT Material class Yarn Mach. Nr. RF 13R
Uster Statistics 100% CO, ring yarn, carded, bobbins, knitting, 2013
RANGKAPAN 8

Total : 5 / 50 Single test(s)

Nr	Time to break	B-Force	Elong.	Tenacity	B-Work
	s	gF	%	Rkm	gF.cm
1/10	0.23	308.1	3.83	15.65	340.9
1/10	0.21	293.8	3.46	14.92	303.2
1/10	0.22	295.1	3.69	14.99	321.4
1/10	0.22	304.4	3.61	15.46	328.9
1/10	0.20	271.9	3.30	13.81	275.6
Mean	0.22	294.6	3.58	14.97	314.0
s	0.03	26.10	0.43	1.33	52.30
CV	12.04	8.86	12.07	8.86	16.66
Q95	0.01	7.42	0.12	0.38	14.87
Min	0.16	239.7	2.60	12.18	215.0
Max	0.26	344.2	4.25	17.49	406.6
USP™13		67	>95	67	>95

Lampiran 11 Data pengujian menggunakan Uster Tester 5 Rangkapan 6 Ne 30 (Cone)

USTER® TESTER 5 - S400 R 5.7 Wed 24.03.21 10:28 Operator RIANA Page 1
PT. Sari Warna Asli Textile Industry KUDUS INDONESIA

TU	UT5-1	Catalog	BENANG	Temp	30.8 °C	Rel.H	70.3 %
Style	30 CD KNT	Sample ID	35671	Nom. count	Nec 30	Nom. twist	22.3 T/inch
Tests	5 / 1	v= 400 m/min	t= 2.5 min	Meas. slot	4	Short staple	
						Absorber	67 %

SWA

Article CONES Material class Yarn Mach. Nr. WD 2
Uster Statistics 100% CO, ring yarn, carded, cones, knitting, 2013
Fiber Cotton 4.3Micr 29mm 100%
RANGKAPAN 6

Total tests : 5 / 5 Single test(s)

Nr	U%	CVm	Index	Thin -50%	Thick +50%	Neps +140%	Neps +200%	Neps +280%	Rel. Cnt ±	H	sh	FD	FL
	%	%		/km	/km	/km	/km	/km	%			/km	/km
1	11.70	14.81	1.60	0.0	136.0	1214	226.0	23.0	-1.3	6.75	1.56	12.00	0.00
2	11.31	14.33	1.55	4.0	111.0	1311	202.0	24.0	1.3	6.97	1.68	6.00	0.00
3	11.37	14.47	1.56	2.0	100.0	1172	222.0	39.0	-0.4	6.88	1.67	6.00	0.00
4	11.44	14.50	1.56	6.0	113.0	1167	201.0	31.0	0.5	6.67	1.55	12.00	0.00
5	11.47	14.56	1.57	5.0	140.0	1194	206.0	24.0	-0.0	6.98	1.62	10.00	0.00
Mean	11.46	**14.53**	1.57	3.4	120.0	**1212**	211.4	28.2	-0.0	**6.85**	**1.62**	9.20	0.00
s	0.15	0.17	0.02	2.4	17.2	59	11.7	6.8	1.0	0.14	0.06	3.03	0.00
CV	1.3	1.2	1.2	70.8	14.3	4.8	5.6	24.2	1.0	2.0	3.8	32.97	
Q95	0.18	0.22	0.02	3.0	21.4	73	14.6	8.5	1.2	0.17	0.08	3.77	
Max	11.70	14.81	1.60	6.0	140.0	1311	226.0	39.0	1.3	6.98	1.68	12.00	0.00
Min	11.31	14.33	1.55	0.0	100.0	1167	201.0	23.0	-1.3	6.67	1.55	6.00	0.00
USP™13		34		. 8	29	45	.23			65	37		

Lampiran 12 Data pengujian menggunakan Uster Tester 5 Rangkapan 8 Ne 30 (Cone)

USTER® TESTER 5 - S400 R 5.7 Thu 25.03.21 10:47 Operator RIANA Page 1
PT. Sari Warna Asli Textile Industry KUDUS INDONESIA

TU	UT5-1	Catalog	BENANG	Temp	30.7 °C	Rel.H	70.9 %
Style	30 CD KNT	Sample ID	35687	Nom. count	Nec 30	Nom. twist	22.3 T/inch
Tests	5 / 1	v= 400 m/min	t= 2.5 min	Meas. slot	4	Short staple	
						Absorber	67 %

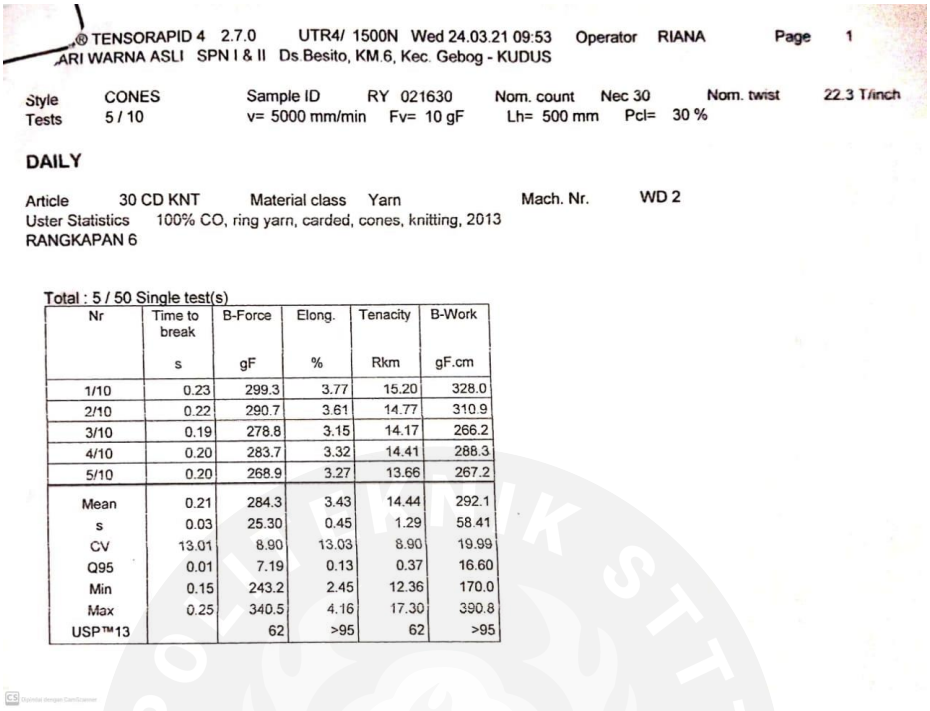
SWA

Article CONES Material class Yarn Mach. Nr. WD 2
Uster Statistics 100% CO, ring yarn, carded, cones, knitting, 2013
Fiber Cotton 4.3Micr 29mm 100%
RANGKAPAN 8

Total tests : 5 / 5 Single test(s)

Nr	U%	CVm	Index	Thin -50%	Thick +50%	Neps +140%	Neps +200%	Neps +280%	Rel. Cnt ±	H	sh	FD	FL
	%	%		/km	/km	/km	/km	/km	%			/km	/km
1	11.44	14.52	1.57	1.0	135.0	1322	215.0	29.0	-0.6	6.87	1.63	10.00	0.00
2	11.66	14.81	1.60	4.0	152.0	1110	186.0	28.0	0.5	6.64	1.55	10.00	0.00
3	11.59	14.70	1.59	4.0	131.0	1199	196.0	30.0	1.0	6.82	1.62	6.00	0.00
4	11.35	14.37	1.55	3.0	104.0	1239	203.0	30.0	-0.2	6.81	1.61	11.00	0.00
5	11.46	14.57	1.57	3.0	132.0	1221	222.0	28.0	-0.8	6.81	1.62	14.00	0.00
Mean	11.50	**14.60**	1.57	3.0	**130.8**	**1218**	204.4	29.0	-0.0	**6.79**	**1.60**	10.20	0.00
s	0.13	0.17	0.02	1.2	17.2	76	14.4	1.0	0.8	0.08	0.03	2.86	0.00
CV	1.1	1.2	1.2	40.8	13.2	6.3	7.1	3.4	0.8	1.3	2.0	28.07	
Q95	0.16	0.21	0.02	1.5	21.4	95	17.9	1.2	0.9	0.11	0.04	3.56	
Max	11.66	14.81	1.60	4.0	152.0	1322	222.0	30.0	1.0	6.87	1.63	14.00	0.00
Min	11.35	14.37	1.55	1.0	104.0	1110	186.0	28.0	-0.8	6.64	1.55	6.00	0.00
USP™13		36		5	33	45	22			63	35		

Lampiran 13 Data pengujian menggunakan Uster Tensorapid 4 Rangkapan 6 Ne 30 (Cone)



® TENSORAPID 4 2.7.0 UTR4/ 1500N Wed 24.03.21 09:53 Operator RIANA Page 1
ARI WARNA ASLI SPN I & II Ds.Besito, KM.6, Kec. Gebog - KUDUS

Style CONES Sample ID RY 021630 Nom. count Nec 30 Nom. twist 22.3 T/inch
Tests 5 / 10 v= 5000 mm/min Fv= 10 gF Lh= 500 mm Pcl= 30 %

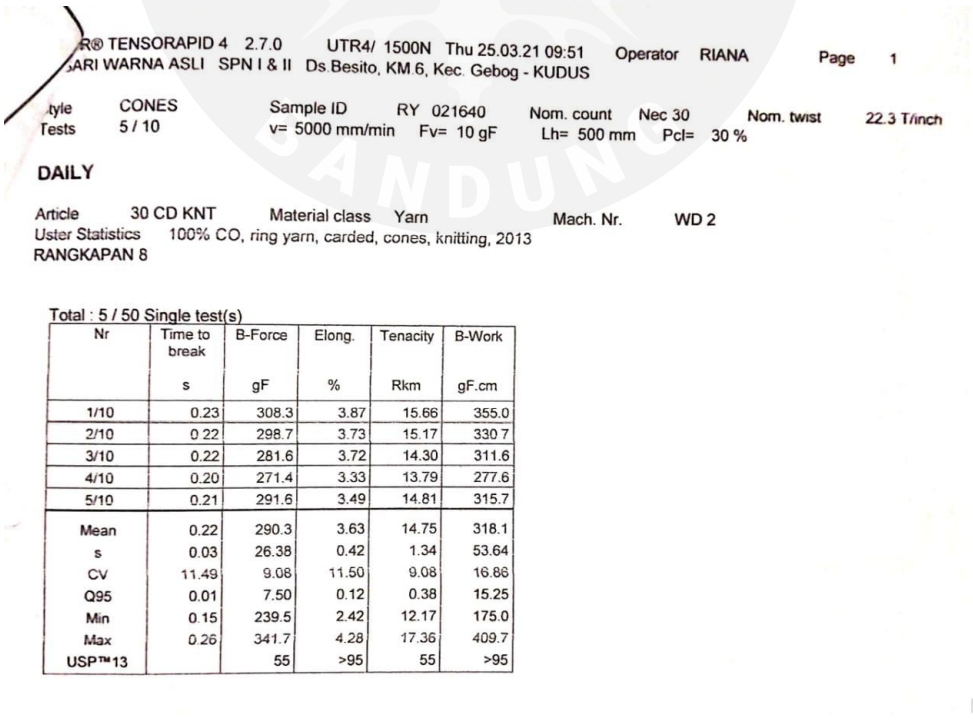
DAILY

Article 30 CD KNT Material class Yarn Mach. Nr. WD 2
Uster Statistics 100% CO, ring yarn, carded, cones, knitting, 2013
RANGKAPAN 6

Total : 5 / 50 Single test(s)

Nr	Time to break	B-Force	Elong.	Tenacity	B-Work
	s	gF	%	Rkm	gF.cm
1/10	0.23	299.3	3.77	15.20	328.0
2/10	0.22	290.7	3.61	14.77	310.9
3/10	0.19	278.8	3.15	14.17	266.2
4/10	0.20	283.7	3.32	14.41	288.3
5/10	0.20	268.9	3.27	13.66	267.2
Mean	0.21	284.3	3.43	14.44	292.1
s	0.03	25.30	0.45	1.29	58.41
CV	13.01	8.90	13.03	8.90	19.99
Q95	0.01	7.19	0.13	0.37	16.60
Min	0.15	243.2	2.45	12.36	170.0
Max	0.25	340.5	4.16	17.30	390.8
USP™13		62	>95	62	>95

Lampiran 14 Data pengujian menggunakan Uster Tensorapid 4 Rangkapan 8 Ne 30 (Cone)



R® TENSORAPID 4 2.7.0 UTR4/ 1500N Thu 25.03.21 09:51 Operator RIANA Page 1
ARI WARNA ASLI SPN I & II Ds.Besito, KM.6, Kec. Gebog - KUDUS

tyle CONES Sample ID RY 021640 Nom. count Nec 30 Nom. twist 22.3 T/inch
Tests 5 / 10 v= 5000 mm/min Fv= 10 gF Lh= 500 mm Pcl= 30 %

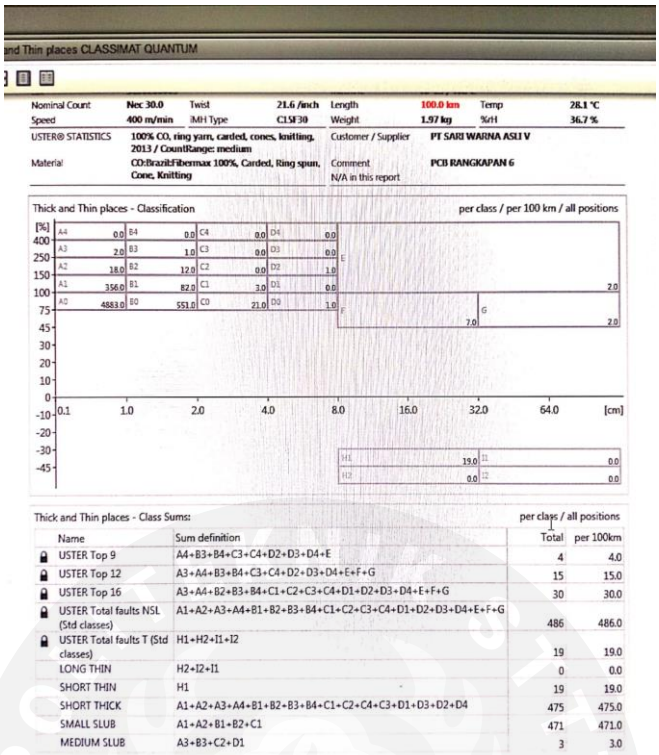
DAILY

Article 30 CD KNT Material class Yarn Mach. Nr. WD 2
Uster Statistics 100% CO, ring yarn, carded, cones, knitting, 2013
RANGKAPAN 8

Total : 5 / 50 Single test(s)

Nr	Time to break	B-Force	Elong.	Tenacity	B-Work
	s	gF	%	Rkm	gF.cm
1/10	0.23	308.3	3.87	15.66	355.0
2/10	0.22	298.7	3.73	15.17	330.7
3/10	0.22	281.6	3.72	14.30	311.6
4/10	0.20	271.4	3.33	13.79	277.6
5/10	0.21	291.6	3.49	14.81	315.7
Mean	0.22	290.3	3.63	14.75	318.1
s	0.03	26.38	0.42	1.34	53.64
CV	11.49	9.08	11.50	9.08	16.86
Q95	0.01	7.50	0.12	0.38	15.25
Min	0.15	239.5	2.42	12.17	175.0
Max	0.26	341.7	4.28	17.36	409.7
USP™13		55	>95	55	>95

Lampiran 15 Data pengujian menggunakan Uster Classimat 5 Rangkapan 6 Ne 30 (Cone)



and Thin places CLASSIMAT QUANTUM

Nominal Count	Nec 30.0	Twist	21.6 /inch	Length	100.0 km	Temp	28.1 °C
Speed	400 m/min	IMH Type	C1SF30	Weight	1.97 kg	%rH	36.7 %
USTER® STATISTICS	100% CO, ring yarn, carded, cones, knitting, 2013 / CountRange: medium			Customer / Supplier	PT SARI WARNA ASLI V		
Material	CO:Brazil:Fibermax 100%, Carded, Ring spun, Cone, Knitting			Comment	PCB RANGKAPAN 6		
				N/A in this report			

Thick and Thin places - Classification — per class / per 100 km / all positions

[%]									
A4	0.0	B4	0.0	C4	0.0	D4	0.0	E	
A3	2.0	B3	1.0	C3	0.0	D3	0.0		
A2	18.0	B2	12.0	C2	0.0	D2	1.0		
A1	356.0	B1	82.0	C1	3.0	D1	0.0		2.0
A0	4883.0	B0	551.0	C0	21.0	D0	1.0	F: 7.0	G: 2.0

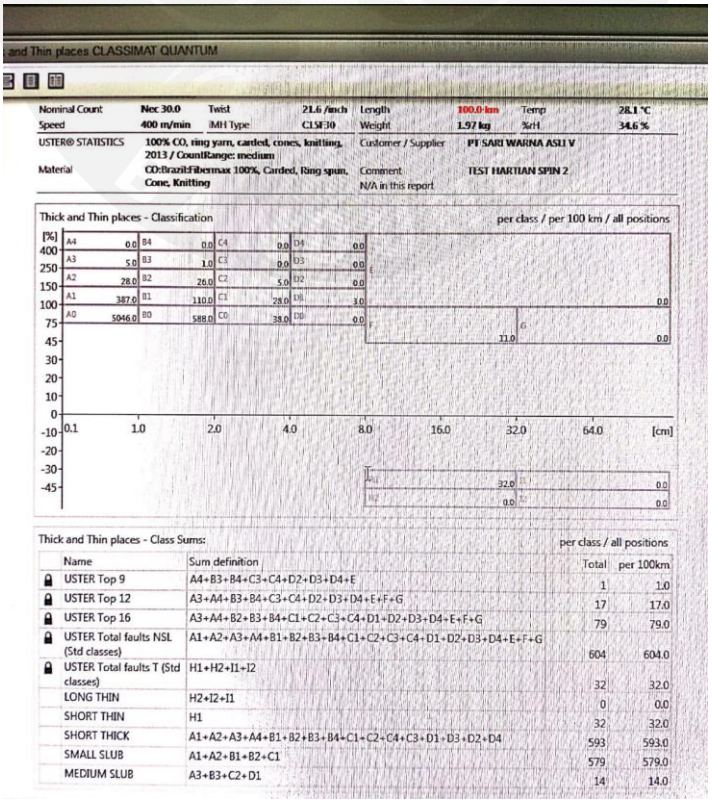
[cm]: 0.1 | 1.0 | 2.0 | 4.0 | 8.0 | 16.0 | 32.0 | 64.0

H1	19.0	I1	0.0
H2	0.0	I2	0.0

Thick and Thin places - Class Sums: — per class / all positions

Name	Sum definition	Total	per 100km
USTER Top 9	A4+B3+B4+C3+C4+D2+D3+D4+E	4	4.0
USTER Top 12	A3+A4+B3+B4+C3+C4+D2+D3+D4+E+F+G	15	15.0
USTER Top 16	A3+A4+B2+B3+B4+C1+C2+C3+C4+D1+D2+D3+D4+E+F+G	30	30.0
USTER Total faults NSL (Std classes)	A1+A2+A3+A4+B1+B2+B3+B4+C1+C2+C3+C4+D1+D2+D3+D4+E+F+G	486	486.0
USTER Total faults T (Std classes)	H1+H2+I1+I2	19	19.0
LONG THIN	H2+I2+I1	0	0.0
SHORT THIN	H1	19	19.0
SHORT THICK	A1+A2+A3+A4+B1+B2+B3+B4+C1+C2+C4+C3+D1+D3+D2+D4	475	475.0
SMALL SLUB	A1+A2+B1+B2+C1	471	471.0
MEDIUM SLUB	A3+B3+C2+D1	3	3.0

Lampiran 16 Data pengujian menggunakan Uster Classimat 5 Rangkapan 8 Ne 30 (Cone)



and Thin places CLASSIMAT QUANTUM

Nominal Count	Nec 30.0	Twist	21.6 /inch	Length	100.0 km	Temp	28.1 °C
Speed	400 m/min	IMH Type	C1SF30	Weight	1.97 kg	%rH	34.6 %
USTER® STATISTICS	100% CO, ring yarn, carded, cones, knitting, 2013 / CountRange: medium			Customer / Supplier	PT SARI WARNA ASLI V		
Material	CO:Brazil:Fibermax 100%, Carded, Ring spun, Cone, Knitting			Comment	TEST HARTIAN SPIN 2		
				N/A in this report			

Thick and Thin places - Classification — per class / per 100 km / all positions

[%]									
A4	0.0	B4	0.0	C4	0.0	D4	0.0	E	
A3	5.0	B3	1.0	C3	0.0	D3	0.0		
A2	28.0	B2	26.0	C2	5.0	D2	0.0		
A1	387.0	B1	110.0	C1	28.0	D1	3.0		0.0
A0	5046.0	B0	588.0	C0	38.0	D0	0.0	F: 11.0	G: 0.0

[cm]: 0.1 | 1.0 | 2.0 | 4.0 | 8.0 | 16.0 | 32.0 | 64.0

H1	32.0	I1	0.0
H2	0.0	I2	0.0

Thick and Thin places - Class Sums: — per class / all positions

Name	Sum definition	Total	per 100km
USTER Top 9	A4+B3+B4+C3+C4+D2+D3+D4+E	1	1.0
USTER Top 12	A3+A4+B3+B4+C3+C4+D2+D3+D4+E+F+G	17	17.0
USTER Top 16	A3+A4+B2+B3+B4+C1+C2+C3+C4+D1+D2+D3+D4+E+F+G	79	79.0
USTER Total faults NSL (Std classes)	A1+A2+A3+A4+B1+B2+B3+B4+C1+C2+C3+C4+D1+D2+D3+D4+E+F+G	604	604.0
USTER Total faults T (Std classes)	H1+H2+I1+I2	32	32.0
LONG THIN	H2+I2+I1	0	0.0
SHORT THIN	H1	32	32.0
SHORT THICK	A1+A2+A3+A4+B1+B2+B3+B4+C1+C2+C4+C3+D1+D3+D2+D4	593	593.0
SMALL SLUB	A1+A2+B1+B2+C1	579	579.0
MEDIUM SLUB	A3+B3+C2+D1	14	14.0