

LAMPIRAN

Lampiran 1 Kartu tenun konstruksi 6655 WKK

0136839
FWP 15

KARTU TENUN

HARDNESS			PUTUS		KONSTRUKSI	
KR	TNG	KN	WAPER	KANJI	6655 ^L Tp :	
65	65	65	6.94	B		

P R E P A R A T I O N	Nomer Benang	= 30 Ry R1E4
	Jumlah Benang	= 6000 helai
	No Mesin Kanji	= 03
	Nomer Beam	= 114
	Cut Mark	= 261 Yds
	Isi Piece	= 10
	Tanggal Kanji	= 17-03-22
	Operator Kanji	= YONO + ABI
	Group	= ED
	Shift	= Pagi
	Size Pick Up	= 5.5 %
	Viscositas	= 8 / 8
	Cek Ka.Group Prep	= sagimin
	Yuri	

L O O M	Hasil Leasing	= 6000 HI (-0)
	Tgl. Leasing/Opt.	= 17-03-22 ED/P
	No. Mesin Cucuk	=
	Tgl. Cucuk	=
	Operator Cucuk	=
	Tgl. Psg Beam	=
	Opt. Psg Beam	=
	Tgl. Tying	=
	Hasil Tying	= HI ()
	Operator Tying	=
M	No. Mesin Tenun	=
	R.G Std X Ganti	= X
	Tanda Pinggiran	= ADA / TDK ADA
Cek / Nama / Paraf KA. Group Loom		

PREP		LOOM		GF		PREP		LOOM		GF	
Pis	Putus	Tgl. Pot / Group	Kwt	Kendala	Pis	Putus	Tgl. Pot / Group	Kwt	Kendala	Pis	Putus
22					11						
21					10		17G				
20					9		18B				
19					8		18F				
18					7		19G				
17					6		20F				
16					5		20B				
15					4						
14					3						
13					2						
12					1						

Keterangan = KARTU TENUN HARUS DIISI LENGKAP SESUAI KOLOM. (Kartu/isi)

Lampiran 2 Standar *adjust* konstruksi 6655 WKK

STANDART ADJUST MESIN PERKONSTRUKSI AJL JAT 600

FWA : DB

B. DATA KONSTRUKSI

KODE PROD	KA 6655
LEBAR CUCUK	65.18
NE. LUSI	30P
JUMLAH LUSI	6000

NO. SISIR	61
PICK	68
RPM	650
CAM	3/1 + 1/2

C. SETTING MESIN

1. HEALD FRAME

No	Notch	Tinggi (mm)
1	18	94
2	14	91
3	10	88
4	6	85
5		
6		

2. CROSS TIME

1.2	
3.4	
2.4	290

3. EASING

Skala Easing	8
Easing Time	300

4. POSISI DROPPER BOX

Turun/naik	+2
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5. BACK ROLL POSISI

Turun/naik	+2
Maju mundur	4

6. LAIN-LAIN

Cutter Timing	26
Shim	2 mm
Tinggi Fell Plate	3 mm

D. SETTING KOMPUTER

1. EDP

Opening Angle	60
Close Datum	140
Close Delay	65
Turn Pick	3
Base Turn	25
AMP Gain	3
Wind Sensor	2

2. VALVE

Main Nozzle	80-160
Sub Valve 1	70-200
2	120-210
3	150-250
4	180-280
5	200-300

3. PRESSURE

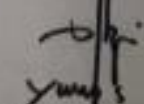
M 1	2.56
M 2	-
S	3.68
SE	3.66
MB	

4. TENSION

Tension	130 kg
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5. KETERANGAN

Medari: 4-MARET 22

Maintenance AJL
 yunus