

LAMPIRAN

Lampiran. 1 Rincian tindakan perbaikan setting tension

| Oktober | | |
|-----------------|---------------------|------------------------------|
| tgl | tension awal | setting tension (KgF) |
| 3 | 170 | 160 |
| 7 | 170 | 160 |
| 12 | 170 | 160 |
| 13 | 170 | 160 |
| 18 | 170 | 160 |
| 22 | 170 | 160 |
| 23 | 170 | 160 |
| 25 | 170 | 160 |
| 29 | 170 | 160 |
| 31 | 170 | 160 |
| November | | |
| tgl | tension awal | setting tension (KgF) |
| 5 | 170 | 160 |
| 13 | 170 | 160 |
| 21 | 170 | 160 |
| 23 | 170 | 160 |
| 29 | 170 | 160 |
| 31 | 170 | 160 |
| Desember | | |
| tgl | tension awal | setting tension (KgF) |
| 6 | 170 | 160 |
| 11 | 170 | 160 |
| 22 | 170 | 160 |
| 26 | 170 | 160 |
| 30 | 170 | 160 |

Lampiran. 2 Rincian tindakan perbaikan *setting data electric let-off*

| Oktober | | | | |
|----------------|--------------------|-----------------------|--------------------|-----------------------|
| tgl | F awal (mm) | setting F (mm) | R awal (mm) | setting R (mm) |
| 1 | 2 | 4 | 2 | 2 |
| 4 | 2 | 4 | 2 | 2 |
| 10 | 2 | 4 | 2 | 2 |
| 12 | 2 | 4 | 2 | 2 |
| 22 | 2 | 4 | 2 | 2 |
| 24 | 2 | 4 | 2 | 2 |
| 29 | 2 | 4 | 2 | 2 |

Lampiran. 2 Rincian tindakan perbaikan *setting* data *electric let-off* (lanjutan)

| Oktober | | | | |
|----------|-------------|----------------|-------------|----------------|
| tgl | F awal (mm) | setting F (mm) | R awal (mm) | setting R (mm) |
| 30 | 2 | 4 | 2 | 2 |
| November | | | | |
| tgl | F awal (mm) | setting F (mm) | R awal (mm) | setting R (mm) |
| 7 | 2 | 4 | 2 | 2 |
| 13 | 2 | 4 | 2 | 2 |
| 16 | 2 | 4 | 2 | 2 |
| 21 | 2 | 4 | 2 | 2 |
| Desember | | | | |
| tgl | F awal (mm) | setting F (mm) | R awal (mm) | setting R (mm) |
| 7 | 2 | 4 | 2 | 2 |
| 11 | 2 | 4 | 2 | 2 |
| 17 | 2 | 4 | 2 | 2 |
| 22 | 2 | 4 | 2 | 2 |

Lampiran. 3 Rincian tindakan perbaikan pengerasan baut

| Oktober | | |
|----------|-----------|----------------------|
| Tgl | no. Mesin | ket. |
| 4 | 1-12 | pengerasan baut beam |
| 5 | 2-11 | pengerasan lateral |
| 13 | 1-1 | pengerasan baut beam |
| 18 | 7-4 | pengerasan baut beam |
| 27 | 11-6 | pengerasan baut beam |
| 29 | 9-6 | pengerasan lateral |
| 30 | 8-3 | pengerasan baut beam |
| 31 | 6-2 | pengerasan baut beam |
| November | | |
| tgl | no. mesin | ket. |
| 17 | 13-6 | pengerasan baut beam |
| 18 | 14-8 | pengerasan baut beam |
| 22 | 12-12 | pengerasan baut beam |
| 27 | 4-16 | pengerasan baut beam |
| 31 | 7-4 | pengerasan baut beam |
| Desember | | |
| tgl | no. mesin | ket. |
| 12 | 8-5 | pengerasan lateral |

Lampiran. 3 Rincian tindakan perbaikan pengerasan baut (lanjutan)

| Desember | | |
|-----------------|------------------|----------------------|
| tgl | no. mesin | ket. |
| 18 | 9-14 | pengerasan baut beam |
| 20 | 3-11 | pengerasan baut beam |
| 29 | 13-8 | pengerasan baut beam |

Lampiran. 4 Rincian tindakan perbaikan *cleaning rubber strip*

| Oktober | | |
|-----------------|------------------|-----------------|
| Tgl | no. mesin | ket. |
| 1 | 5-3 | <i>Cleaning</i> |
| 4 | 1-7 | <i>Cleaning</i> |
| 9 | 3-8 | <i>Cleaning</i> |
| 10 | 9-13 | <i>Cleaning</i> |
| 12 | 11-6 | <i>Cleaning</i> |
| 14 | 7-4 | <i>Cleaning</i> |
| 17 | 13-2 | <i>Cleaning</i> |
| 20 | 1-2 | <i>Cleaning</i> |
| 25 | 1-3 | <i>Cleaning</i> |
| 29 | 1-4 | <i>Cleaning</i> |
| 30 | 2-4 | <i>Cleaning</i> |
| 31 | 2-5 | <i>Cleaning</i> |
| November | | |
| tgl | no. mesin | ket. |
| 2 | 9-4 | <i>Cleaning</i> |
| 7 | 8-4 | <i>Cleaning</i> |
| 10 | 10-3 | <i>Cleaning</i> |
| 15 | 12-4 | <i>Cleaning</i> |
| 17 | 11-4 | <i>Cleaning</i> |
| 23 | 4-8 | <i>Cleaning</i> |
| 27 | 5-7 | <i>Cleaning</i> |
| 30 | 3-12 | <i>Cleaning</i> |
| Desember | | |
| tgl | no. mesin | ket. |
| 4 | 6-3 | <i>Cleaning</i> |
| 7 | 14-2 | <i>Cleaning</i> |
| 9 | 13-1 | <i>Cleaning</i> |
| 12 | 14-5 | <i>Cleaning</i> |
| 18 | 3-6 | <i>Cleaning</i> |
| 26 | 2-7 | <i>Cleaning</i> |
| 29 | 3-4 | <i>Cleaning</i> |

