

LAMPIRAN

Lampiran 1 Data Hasil Pengujian Absorpsi Suara

Hz	Sampel 1	Sampel 2	Sampel 3	Sampel 4	Sampel 5	Sampel 6
63	0,035	0,042	0,143	0,044	0,161	0,020
80	0,024	0,029	0,203	0,061	0,188	0,041
100	0,025	0,050	0,189	0,089	0,181	0,029
125	0,030	0,048	0,193	0,064	0,162	0,039
160	0,013	0,057	0,178	0,071	0,149	0,041
200	0,053	0,055	0,175	0,070	0,145	0,049
250	0,072	0,075	0,169	0,068	0,160	0,040
315	0,072	0,060	0,181	0,099	0,139	0,005
400	0,087	0,078	0,149	0,085	0,140	0,063
500	0,105	0,099	0,139	0,103	0,134	0,080
630	0,150	0,133	0,151	0,131	0,144	0,096
800	0,205	0,189	0,181	0,181	0,167	0,111
1000	0,261	0,269	0,238	0,242	0,219	0,143
1250	0,342	0,374	0,324	0,293	0,273	0,167
1600	0,469	0,462	0,418	0,337	0,341	0,208
2000	0,632	0,565	0,532	0,459	0,447	0,284
2500	0,799	0,699	0,671	0,611	0,570	0,381
3150	0,909	0,818	0,804	0,757	0,688	0,492
3650	0,930	0,860	0,862	0,819	0,746	0,553
3968	0,930	0,910	0,876	0,845	0,802	0,569
4000	0,921	0,862	0,877	0,841	0,782	0,572
4414	0,909	0,860	0,900	0,862	0,819	0,659
4428	0,909	0,862	0,894	0,865	0,850	0,665
4676	0,890	0,856	0,895	0,870	0,817	0,712
5000	0,760	0,796	0,843	0,816	0,783	0,746
6300	0,658	0,616	0,664	0,642	0,448	0,566

Lampiran 2 Data Hasil Pengujian *Course Per Inch* (CPI)

CPI												
	Sampel 1		Sampel 2		Sampel 3		Sampel 4		Sampel 5		Sampel 6	
N Uji	X1	X1 ²	X1	X1 ²	X1	X1 ²	X1	X1 ²	X1	X1 ²	X1	X1 ²
1	43	1849	42	1764	40	1600	34	1156	30	900	43	1849
2	44	1936	42	1764	39	1521	35	1225	30	900	44	1936
3	44	1936	42	1764	39	1521	34	1156	30	900	45	2025
4	44	1936	43	1849	40	1600	34	1156	30	900	44	1936
5	44	1936	43	1849	40	1600	34	1156	30	900	44	1936
6	44	1936	42	1764	40	1600	34	1156	30	900	45	2025
7	43	1849	42	1764	39	1521	34	1156	30	900	45	2025
8	43	1849	43	1849	39	1521	34	1156	31	961	45	2025
9	44	1936	43	1849	40	1600	35	1225	30	900	44	1936
10	44	1936	43	1849	40	1600	34	1156	30	900	45	2025
Jumlah	437	19099	425	18065	396	15684	342	11698	301	9061	444	19718
\bar{x}	43,7		42,5		39,6		34,2		30,1		44,4	
Sd	0,483046		0,527046		0,516398		0,421637		0,316228		0,699206	
CV %	1,105368		1,240109		1,304035		1,232857		1,050591		1,574788	
Error	1,250842		1,403315		1,475654		1,395109		1,188855		1,78204	
$\sum X_t$	2345											
$(\sum X_t)^2$	93325											

Lampiran 3 Data Hasil Pengujian *Wale Per Inch* (WPI)

WPI												
	Sampel 1		Sampel 2		Sampel 3		Sampel 4		Sampel 5		Sampel 6	
N Uji	X1	X1 ²	X1	X1 ²	X1	X1 ²	X1	X1 ²	X1	X1 ²	X1	X1 ²
1	19	361	20	400	22	484	21	441	22	484	20	400
2	19	361	20	400	21	441	21	441	21	441	20	400
3	20	400	19	361	21	441	21	441	20	400	20	400
4	20	400	20	400	21	441	21	441	20	400	19	361
5	19	361	20	400	21	441	21	441	21	441	20	400
6	19	361	20	400	21	441	21	441	21	441	19	361
7	19	361	20	400	21	441	21	441	21	441	19	361
8	19	361	20	400	20	400	21	441	21	441	20	400
9	19	361	19	361	20	400	20	400	21	441	20	400
10	19	361	19	361	21	441	21	441	21	441	20	400
Jumlah	192	3688	197	3883	209	4371	209	4369	209	4371	197	3883
\bar{x}	19,2		19,7		20,9		20,9		20,9		19,7	
Sd	0,421637		0,483046		0,567646		0		0,567646		0,483046	
CV %	2,196026		2,45201		2,716011		1,5130515		2,716011		2,45201	
Error	2,485038		2,774715		3,073455		1,712179		3,073455		2,774715	
$\sum X_t$	1213											
$(\sum X_t)^2$	24565											

Lampiran 4 Data Hasil Pengujian Daya Tembus Udara

DAYA TEMBUS UDARA												
	Sampel 1		Sampel 2		Sampel 3		Sampel 4		Sampel 5		Sampel 6	
N Uji	X1	X1 ²	X1	X1 ²	X1	X1 ²	X1	X1 ²	X1	X1 ²	X1	X1 ²
1	60,2	3624,04	66,2	4382,44	79,2	6272,64	91,9	8445,61	94,5	8930,25	85,1	7242,01
2	61,3	3757,69	65,6	4303,36	79,7	6352,09	90,6	8208,36	94,3	8892,49	85,4	7293,16
3	60,3	3636,09	66,3	4395,69	79,4	6304,36	90,3	8154,09	94,3	8892,49	85,2	7259,04
4	60,2	3624,04	66,8	4462,24	80,8	6528,64	92,9	8630,41	95	9025	86,7	7516,89
5	60,8	3696,64	66,8	4462,24	79,8	6368,04	91,3	8335,69	94	8836	85,8	7361,64
Jumlah	302,8	18338,5	331,7	22005,97	398,9	31825,77	457	41774,16	472,1	44576,23	428,2	36672,74
\bar{x}	60,56		66,34		79,78		91,4		94,42		85,64	
Sd	0,48270074		0,49799598		0,61806149		1,04403065		0,37013511		0,6503845	
CV %	0,79706198		0,75067227		0,7747073		1,14226548		0,39200923		0,7594401	
Error	0,90196054		0,84946564		0,87666384		1,29259508		0,4436002		0,85938737	
$\sum X_t$	2390,7											
$(\sum X_t)^2$	195193,37											

Lampiran 5 Data Hasil Pengujian Ketebalan Kain

THICKNESS												
	Sampel 1		Sampel 2		Sampel 3		Sampel 4		Sampel 5		Sampel 6	
N Uji	X1	X1 ²	X1	X1 ²	X1	X1 ²	X1	X1 ²	X1	X1 ²	X1	X1 ²
1	2	4	1,96	3,8416	2,01	4,0401	2	4	2	4	0,84	0,7056
2	1,8	3,24	2,07	4,2849	2,06	4,2436	2,05	4,2025	1,94	3,7636	0,83	0,6889
3	1,83	3,3489	2,07	4,2849	2,04	4,1616	2,05	4,2025	2,05	4,2025	0,83	0,6889
4	1,85	3,4225	2,11	4,4521	2,04	4,1616	2,05	4,2025	2,03	4,1209	0,82	0,6724
5	1,8	3,24	2,06	4,2436	2,06	4,2436	2,14	4,5796	2,15	4,6225	0,84	0,7056
6	1,8	3,24	2,05	4,2025	2,05	4,2025	2,06	4,2436	2,16	4,6656	0,83	0,6889
7	1,82	3,3124	2,01	4,0401	2,06	4,2436	2,06	4,2436	2,18	4,7524	0,83	0,6889
8	1,8	3,24	2,08	4,3264	2,06	4,2436	2,12	4,4944	2,03	4,1209	0,84	0,7056
9	1,83	3,3489	2,1	4,41	2,1	4,41	2	4	2,01	4,0401	0,83	0,6889
10	1,82	3,3124	2,05	4,2025	2,09	4,3681	2,06	4,2436	2,07	4,2849	0,83	0,6889
Jumlah	18,35	33,7051	20,56	42,2886	20,57	42,3183	20,59	42,4123	20,62	42,5734	8,32	6,9226
\bar{x}	1,835		2,056		2,057		2,058		2,062		0,832	
Sd	0,06041523		0,04376706		0,02540779		0,04408325		0,078145164		0,00632456	
CV %	3,2923831		2,12874806		1,23518645		2,14204347		3,789775173		0,7601629	
Error	3,72568221		2,4089052		1,39774505		2,42395037		4,288534324		0,8602053	
$\sum X_t$	109,01											
$(\sum X_t)^2$	210,2203											

Lampiran 6 Data Hasil Pengujian Perforasi Kain

Sampel 1

	Luas Area		Pore							
	Panjang	Lebar	1		2		3		4	
no	Panjang	Lebar	P	L	P	L	A	T	A	T
1	250	201	48	47	50	35	31	42	36	38
2	267	205	49	40	49	33	35	40	40	38
3	262	205	49	35	38	33	26	30	31	29
4	250	203	50	33	49	32	24	36	35	26
5	259	300	44	35	49	35	26	37	29	36
6	259	300	47	28	47	27	28	29	38	25
7	266	195	50	26	54	31	47	41	45	34
8	268	208	59	38	56	40	37	48	40	33
9	267	207	49	33	59	33	40	35	28	28
10	264	208	43	26	54	31	24	25	29	24
Rata-rata	261	223	49	34	51	33	32	36	35	31
luas Area	58299,84		Luas Pore	4453,555		Perforasi Ratio	7,639052			

Sampel 2

no	Luas Area		Pore							
	Panjang	Lebar	1		2		3		4	
			P	L	P	L	A	T	A	T
1	296	226	59	40	54	44	37	48	37	53
2	281	226	59	40	59	47	41	45	35	57
3	283	227	61	45	58	43	40	42	44	33
4	288	227	71	42	57	31	39	40	42	52
5	283	229	63	39	70	37	50	56	44	42
6	289	231	69	45	68	33	48	43	35	45
7	292	230	64	37	70	48	42	49	42	45
8	282	236	64	41	58	46	54	40	44	40
9	271	228	56	40	72	41	38	34	41	48
10	267	224	57	44	52	32	49	50	45	52
	283	228	62	41	62	40	44	45	41	47
luas Area	64682,88		Luas Pore	6991,295		Perforasi Ratio	10,80857			

Sampel 3

no	Luas Area		Pore							
	Panjang	Lebar	1		2		3		4	
			P	L	P	L	A	T	A	T
1	296	261	59	42	58	50	61	59	49	65
2	294	250	70	47	59	42	57	76	53	66
3	297	259	63	43	59	44	52	72	55	61
4	292	255	59	42	66	38	54	66	56	59
5	290	253	64	43	54	48	60	64	43	61
6	292	254	62	42	61	42	43	57	52	61
7	292	259	57	40	65	39	44	52	48	52
8	286	264	68	47	51	38	58	42	65	76
9	289	250	56	36	61	40	57	79	59	54
10	292	255	62	39	63	45	58	66	57	52
Rata-rata	292	256	62	42	60	43	54	63	54	61
luas Area	74752		Luas Pore	8504,975		Perforasi Ratio	11,37759			

Sampel 4

no	Luas Area		Pore							
	Panjang	Lebar	1		2		3		4	
			P	L	P	L	A	T	A	T
1	297	275	61	59	47	59	60	60	57	68
2	285	282	54	71	67	47	59	66	62	70
3	299	285	59	52	62	45	65	65	48	49
4	290	287	66	59	54	52	56	64	53	59
5	283	277	52	45	62	47	59	58	59	54
6	296	280	51	54	49	59	54	61	52	50
7	288	278	54	45	47	42	57	58	53	54
8	296	286	61	62	45	61	73	66	55	61
9	302	278	63	52	54	47	69	63	57	63
10	297	268	47	52	49	54	71	69	76	54
Rata-rata	293	280	57	55	54	51	62	63	57	58
luas Area	82006,68		Luas Pore	9506,33		Perforasi Ratio	11,59214			

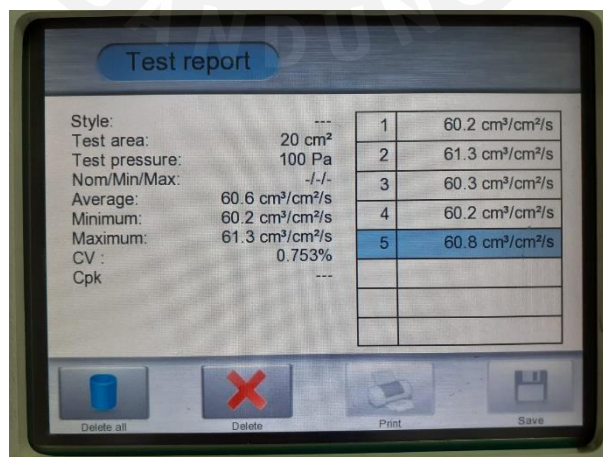
Sampel 5

no	Luas Area		Pore							
	Panjang	Lebar	1		2		3		4	
			P	L	P	L	A	T	A	T
1	299	320	54	57	56	58	59	67	70	73
2	289	313	53	57	55	76	64	82	66	59
3	311	314	62	69	54	61	69	70	71	72
4	315	319	57	61	55	60	64	65	76	63
5	290	310	56	61	58	60	75	68	61	51
6	298	314	56	59	59	63	52	58	74	59
7	297	319	53	56	57	60	54	74	80	61
8	311	319	52	56	58	63	68	70	58	96
9	313	318	55	61	54	57	77	84	57	52
10	311	315	57	60	52	56	60	64	71	67
Rata-rata	303	316	56	60	56	61	64	70	68	65
Luas Area	95904,74		Luas Pore	11226,15		Perforasi Ratio	11,70552			

Sampel 6

no	Luas Area		Pore							
	Panjang	Lebar	1		2		3		4	
			P	L	P	L	A	T	A	T
1	280	227	61	38	69	47	32	27	42	40
2	283	224	64	45	70	39	32	37	27	40
3	276	201	70	47	60	40	47	29	33	31
4	283	195	72	43	70	43	51	28	41	34
5	294	209	70	45	58	42	40	41	43	36
6	284	195	62	40	68	37	39	29	45	35
7	294	199	66	37	54	34	43	40	34	39
8	268	212	53	38	64	45	43	26	38	34
9	280	198	57	42	54	40	52	35	33	40
10	280	209	52	52	54	30	36	43	32	31
Rata-rata	282	207	63	43	62	40	42	34	37	36
Luas Area	58387,18		Luas Pore	6500,185		Perforasi Ratio	11,1329			

Lampiran 7 Hasil Pengujian Daya Tembus Udara Sampel 1



Lampiran 8 Hasil Pengujian Daya Tembus Udara Sampel 2

Test report

Style: ---
 Test area: 20 cm²
 Test pressure: 100 Pa
 Nom/Min/Max: -/-/
 Average: 66.3 cm³/cm²/s
 Minimum: 65.6 cm³/cm²/s
 Maximum: 66.8 cm³/cm²/s
 CV : 0.689%
 Cpk ---

1	66.2 cm ³ /cm ² /s
2	65.6 cm ³ /cm ² /s
3	66.3 cm ³ /cm ² /s
4	66.8 cm ³ /cm ² /s
5	66.8 cm ³ /cm ² /s

Delete all Delete Print Save

Lampiran 9 Hasil Pengujian Daya Tembus Udara Sampel 3

Test report

Style: ---
 Test area: 20 cm²
 Test pressure: 200 Pa
 Nom/Min/Max: -/-/
 Average: 79.8 cm³/cm²/s
 Minimum: 79.2 cm³/cm²/s
 Maximum: 80.8 cm³/cm²/s
 CV : 0.702%
 Cpk ---

1	79.2 cm ³ /cm ² /s
2	79.7 cm ³ /cm ² /s
3	79.4 cm ³ /cm ² /s
4	80.8 cm ³ /cm ² /s
5	79.8 cm ³ /cm ² /s

Delete all Delete Print Save

Lampiran 10 Hasil Pengujian Daya Tembus Udara Sampel 4

Test report

Style: ---
 Test area: 20 cm²
 Test pressure: 200 Pa
 Nom/Min/Max: -/-/
 Average: 91.4 cm³/cm²/s
 Minimum: 90.3 cm³/cm²/s
 Maximum: 92.9 cm³/cm²/s
 CV : 1.02%
 Cpk ---

1	91.9 cm ³ /cm ² /s
2	90.6 cm ³ /cm ² /s
3	90.3 cm ³ /cm ² /s
4	92.9 cm ³ /cm ² /s
5	91.3 cm ³ /cm ² /s

Delete all Delete Print Save

Lampiran 11 Hasil Pengujian Daya Tembus Udara Sampel 5

Test report	
Style: ---	1 94.5 cm ³ /cm ² /s
Test area: 20 cm ²	2 94.3 cm ³ /cm ² /s
Test pressure: 200 Pa	3 94.3 cm ³ /cm ² /s
Nom/Min/Max: -/-/-	4 95.0 cm ³ /cm ² /s
Average: 94.4 cm ³ /cm ² /s	5 94.0 cm ³ /cm ² /s
Minimum: 94.0 cm ³ /cm ² /s	
Maximum: 95.0 cm ³ /cm ² /s	
CV : 0.344%	
Cpk ---	

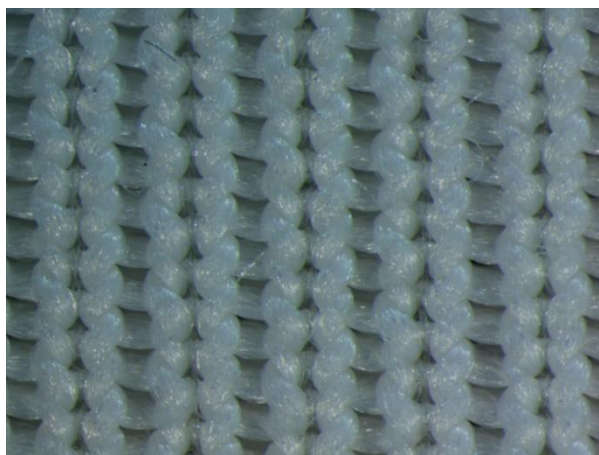
Lampiran 12 Hasil Pengujian Daya Tembus Udara Sampel 6

Test report	
Style: ---	1 85.1 cm ³ /cm ² /s
Test area: 20 cm ²	2 85.4 cm ³ /cm ² /s
Test pressure: 100 Pa	3 85.2 cm ³ /cm ² /s
Nom/Min/Max: -/-/-	4 86.7 cm ³ /cm ² /s
Average: 85.6 cm ³ /cm ² /s	5 85.8 cm ³ /cm ² /s
Minimum: 85.1 cm ³ /cm ² /s	
Maximum: 86.7 cm ³ /cm ² /s	
CV : 0.674%	
Cpk ---	

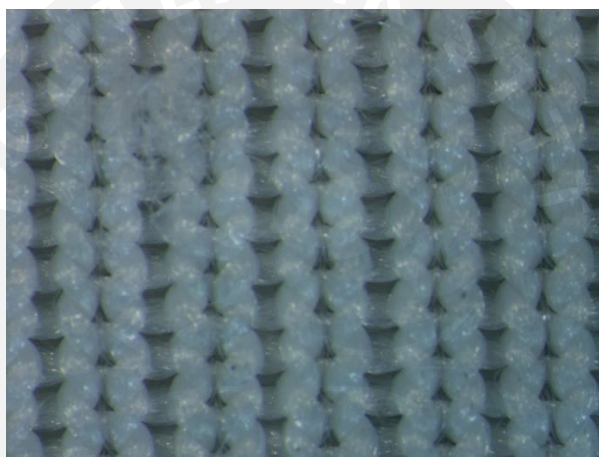
Lampiran 13 Half Absorption Bandwidth

Variasi	Half Absorption Bandwidth			Koefisien Absorpsi suara	
	Frek. Awal	Frek. Akhir	Bandwidth	A	F
9,50	1684	6300	4616	0,93	3650
9,75	1764	6300	4536	0,91	3968
10,00	1902	6300	4398	0,90	4414
10,25	2142	6300	4158	0,87	4676
10,50	2210	6054	3844	0,85	4428
Plain	3204	6300	3096	0,74	5064
9,5-9,75			2%	2%	
9,5-10			5%	3%	
9,5-10,25			11%	7%	
9,5-10,5			20%	9%	
9,5-Plain			49%	26%	

Lampiran 14 Sampel 1



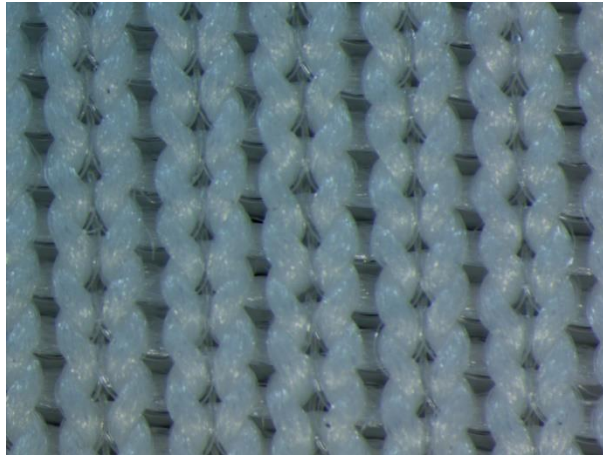
Lampiran 15 Sampel 2



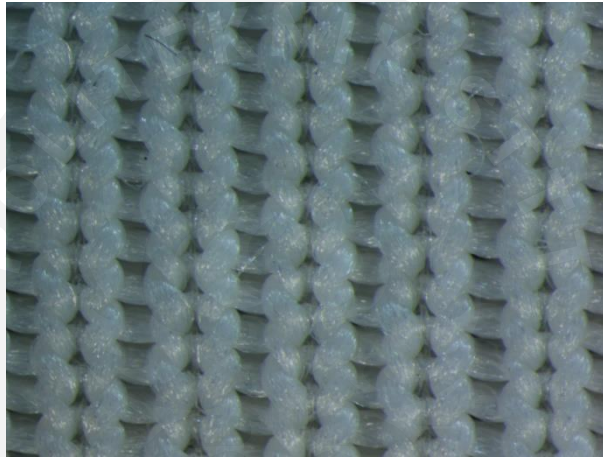
Lampiran 16 Sampel 3



Lampiran 17 Sampel 4



Lampiran 18 Sampel 5



Lampiran 19 Sampel 6

